

## Smart heat for comfort and safety



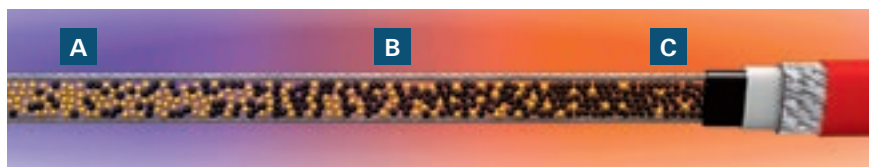
As the world leader in heat-tracing systems, Tyco Thermal Controls has the system that you need from pipe-freezing prevention or maintaining fluid temperatures, to melting snow and heating floors. After 35 years with unrivalled versatility and smart systems, Raychem's self-regulating cable technology still remains at the forefront in heat-tracing solutions. For commercial or residential applications, new construction or renovation, our smart solutions will perform perfectly for greater comfort and safety.

## The heart of our solutions

In 1970, Raychem first developed and launched self-regulating electric heating cables.

The cable delivers the right amount of heat exactly when and where it is needed. As the temperature drops, more heat is produced. Conversely, as the temperature rises, less heat is produced. But there are many more benefits:

- The smart cables can be overlapped without any risk of overheating.
- The heating cables can be cut to length 'in the field'. This means additional flexibility when plans do not correspond to the "real life" situation on site.
- The length of pipe corresponds to the length of cable that you need.



### A Cold ambient = High power output

If the temperature in the immediate vicinity of the self-regulating heating cable is cold, the heat output from the heating cable is increased. The polymeric core of the cable contracts, which creates many electrical paths across the integrated carbon particles.

### B Warm ambient = Low power output

In response to a warmer environment, the heat output of the self-regulating cable is reduced. The polymeric core of the cable expands, reducing the electrical paths.

### C Hot ambient = Virtually no output

If the temperature in the environment of the self-regulating heating cable reaches a high temperature, the heat output is minimal. Due to the maximum expansion of the polymeric core of the cable, most of the electrical paths are broken.



## Tested and qualified

- Stringent production monitoring
- Approved BS 6351 (IEC 60800)
- VDE approved
- CE marked



Member of the European Radiant Floor Heating Association e.v.



Our products satisfy the requirements of the relevant European Directives.

## Robust construction

- Long service life assured through electrical polyolefin or fluoropolymer insulation

## Life time

- Intensive tests according to recognized scientific procedures. Results: self-regulating heating cables have a service life of at least 20 years.

# Raychem Smart Services

## It's not only the cable!

The combination of a self-regulating heating cable and a smart control unit allows for dynamic management of the heating cable's power output dependent on parameters such as ambient temperature and moisture. These will help you and your customers to comply with today's building regulations on energy savings. A complete Raychem system can result in energy savings of up to 80%!

**Our control units** (e.g. HWAT-ECO) are designed for easy set-up and operation. They are easy to access for fast wiring. Ergonomic buttons, intuitive menu-driven operation and pre-installed programmes allow for quick set-up.



**Specific connection systems** have been designed and configured to be fully compatible with our heating cables.

The RayClic connection system cuts installation time by 80%. Inserting the stripped cable into the module and tightening a few screws is all it takes.



Raychem offers a set of tools and services that aim to simplify the professional's life. Not only do we offer the best quality products, we also support them with unrivalled services.

## A well-oiled customer service centre



- Multi-lingual customer service representatives to answer all your questions
- Fast order handling & shipment Europe-wide
- Free documentation service

## Large technical support team

- "On demand" technical advice
- Free designs and quotations
- Direct support to specifiers and installers
- Training support on request
- Complete after-sales service
- Also for non-standard applications our team can assist you in finding the right heating solution. Do not hesitate to get in touch with us. Free phone 0800 96 90 13 or Free fax 0800 96 86 24.

[www.tycothermal.com](http://www.tycothermal.com)

Our website provides you with all information – from product selection to downloadable installation manuals.

# Overview of applications





**1** Hot water temperature maintenance

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Hot water temperature maintenance



**2** Frost protection for pipes

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Frost protection for pipes



**3** Frost protection for gutters and downpipes

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Frost protection for gutters and downpipes



**4** Snowmelting of ramps, steps, footpaths and accessways

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Snowmelting of ramps, steps and footpaths



**5** Electrical underfloor heating

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Electrical underfloor heating



General installation instructions for self-regulating heat-tracing systems

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General installation instructions

Technical data – Choice of accessories

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# Hot water temperature maintenance

**Providing the comfort of instant hot water is the key requirement of any modern hot water system. The Raychem single-pipe system keeps water at the right temperature in a building's water distribution pipe work. The intelligent system first keeps the investment cost low and then it operates economically and efficiently.**

## A hygienic system

Less water volume and less heat loss in the pipe work assure for less bacteriological problems.

## A flexible and space-saving system

The space requirement for pipes has been reduced because there are no return pipes. Risers, shafts and openings can be minimised freeing space for other services.

## Low investment costs

The heating cable is simply fixed on the supply pipe. There is no need for return pipe work, valves or pumps, nor for complex design and balancing work associated with return systems.

## Lower power consumption

The heat loss in the system is lower as only the heat loss from the feed pipe (and not

from the return pipe) is to be compensated for. There is also no power requirement for circulation pumps.

The single-pipe system can be used with a smaller boiler and as there is no cold return water coming in the boiler, the heat-up of the water is more efficient.

The intelligent HWAT-ECO control unit saves power e.g. it can lower the temperature or switch off the during water consumption peaks.

## No maintenance costs

The system has no mechanical parts such as a recirculation pump or control valves. There are no parts to wear out.

Gel-filled end seal  
(RayClic-E-02)

Heating cable  
(HWAT-L, M or R)

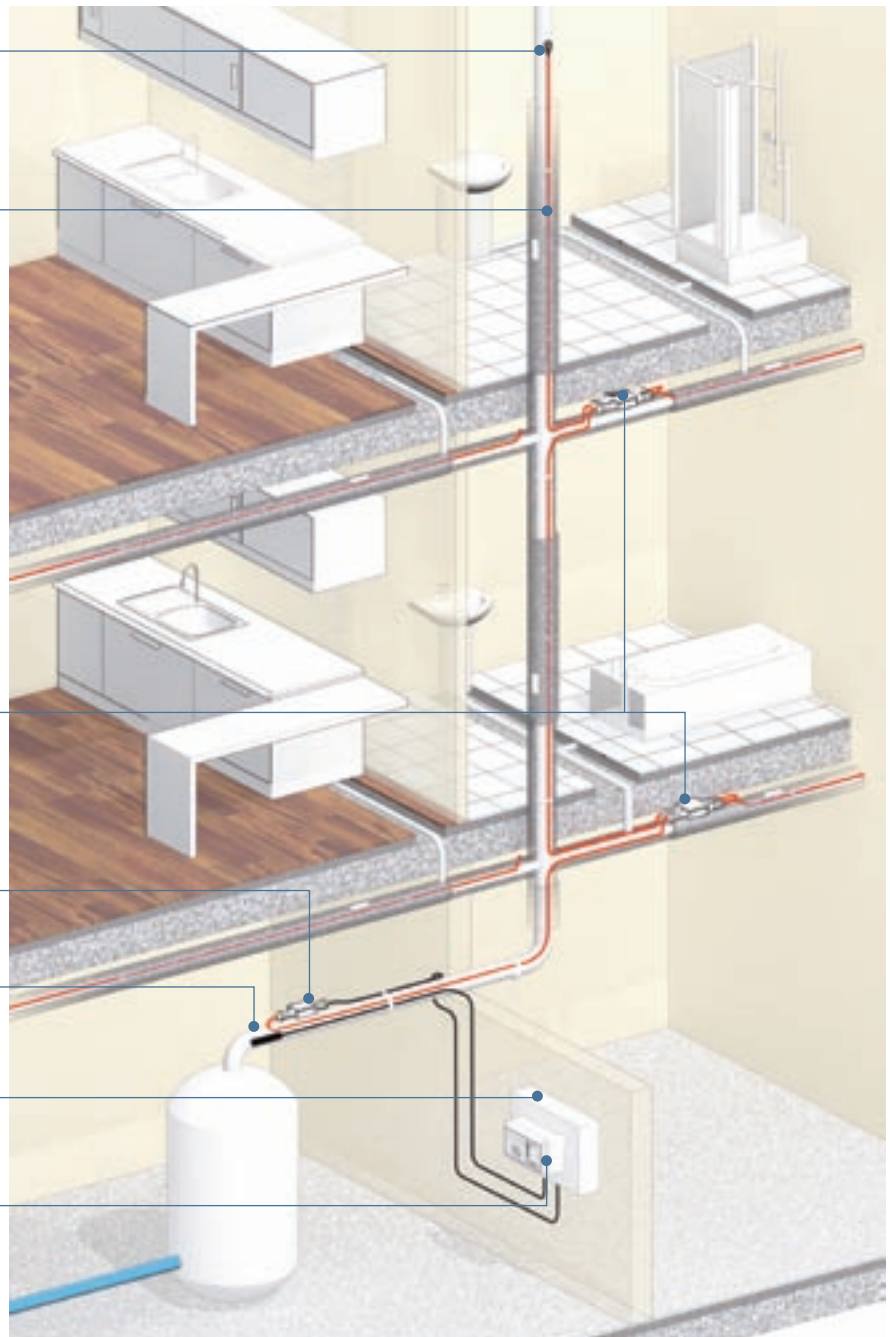
4-way connection  
(RayClic-X-02)

Power connection  
(RayClic-CE-02)

Sensor HWAT-ECO (incl.)

Residual current device (rcd) (30 mA)  
Circuit-breaker (C type)

Temperature control unit  
(HWAT-ECO)



## Design guide, control units and accessories

### 1. Heating cable selection

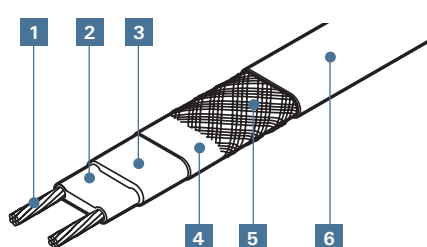
Optimum water temperature maintenance for single family houses, flats, offices, hotels, hospitals, convalescent homes, sports centres, ...

Heating cable type	HWAT-L	HWAT-M	HWAT-R
Power output	7W/m at 45°C	9 W/m at 55°C	12 W/m at 70°C
Max. exposure temperature	65°C	65°C	80°C
Outer jacket colour	yellow	orange	red
Control unit HWAT-ECO	–	recommended for enhanced energy - efficiency	essential

#### Legionella prevention

Possibility of thermal legionella prevention up to the draw-off points

### 2. Composition of the HWAT-L/M/R heating cable



- 1 Copper conductor (1.2 mm<sup>2</sup>)
- 2 Self-regulating heating element
- 3 Modified polyolefin insulation
- 4 Aluminium foil wrap
- 5 Protective tinned copper braid
- 6 Modified polyolefin protective outer jacket.

Technical data: see page 53

### 3. Heating cable length

- The heating cable is installed in a straight line on the pipework
- The heating cable can be traced right up to the draw-off points

Total length of pipe to be traced  
 + approx. 0.3 m per connection  
 + approx. 1.0 m per T-connection  
 + approx. 1.2 m per 4-way connection

= required heating cable length

### 4. Insulation thicknesses

Pipe size (mm)	15	22	28	35	42	54
Insulation thickness (mm)	20	20	25	30	40	50

Ambient temperature: 18°C

Thermal conductivity  $\lambda = 0.035 \text{ W}/(\text{m.K})$

For other thermal conductivity insulation materials, contact your Tyco Thermal Controls representative.

### 5. Electrical protection

- The total length of heating cable determines the number and size of the circuit breakers
- Residual current device (rcd): 30 mA required
- Power cabling for the heating cables according to local regulations
- The power connection must be carried out by an approved electrical installer

**Circuit-breaker to BSEN 60898 (type C): the maximum length of the heating circuit is based on a minimum start-up temperature of +12°C, 230 VAC.**

	HWAT-L	HWAT-M	HWAT-R
10 A	80 m	50 m	50 m
13 A	110 m	65 m	65 m
16 A	140 m	80 m	80 m
20 A	180 m	100 m	100 m

# Hot water temperature maintenance

## 6. Checklist for planning the installation

The system design should take into account:

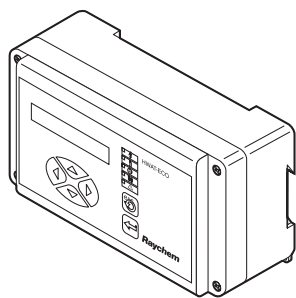
- Pipe diameter and material
- Insulation type and thickness
- Ambient temperature
- Circuits should divide the plumbing into logical segments
- Don't exceed the maximum circuit length
- Show connection locations on the drawings
- Locate power connections near the electrical panel
- Locate T-connections in accessible areas

## 7. Testing of the installation

See page 50

## 8. Control units

### HWAT-ECO



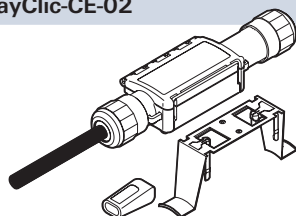
#### Electronic temperature control unit with integrated clock

- Building-specific program
- Boiler temperature monitoring
- Economy programs
- Password protection
- Simple user interface
- Compatible with HWAT-L/M/R heating cables
- BMS interface
- Alarm outputs

Technical data: see page 11

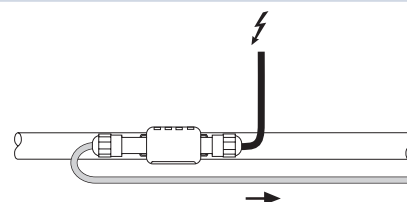
## 9. Accessories

### RayClc-CE-02

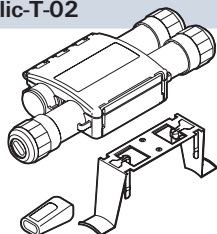


#### Power connection

- With 1.5 m power cable
- End seal and support bracket
- IP 68 moisture ingress protection
- External dimension: L = 240 mm  
W = 64 mm  
H = 47 mm

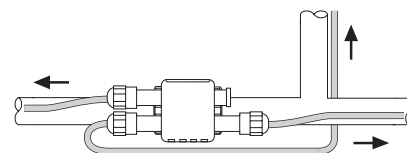


### RayClc-T-02

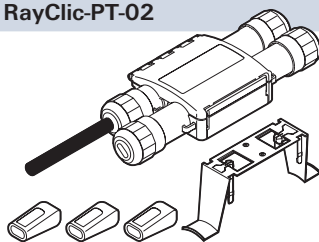


#### T-connection

- Connection for 3 cables
- End seal and support bracket
- IP 68 moisture ingress protection
- External dimension: L = 270 mm  
W = 105 mm  
H = 42 mm

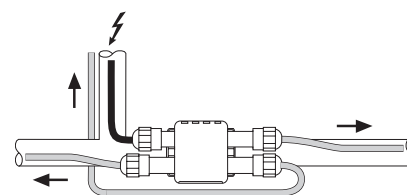


### RayClc-PT-02



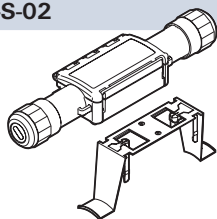
#### Power T-connection

- 3 connections with integral 1.5 m power cable
- 3 end seals and 1 support bracket
- IP 68 moisture ingress protection
- External dimension: L = 270 mm  
W = 105 mm  
H = 42 mm



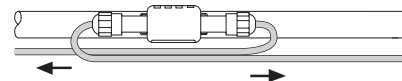


**RayClic-S-02**

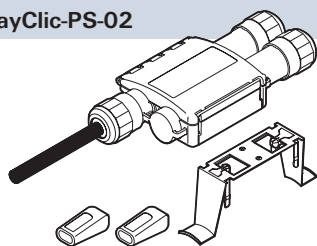


**Splice for joining 2 lengths of heating cable**

- Connection for 2 cables with 1 support bracket
- IP 68 moisture ingress protection
- External dimension: L = 240 mm  
W = 64 mm  
H = 47 mm

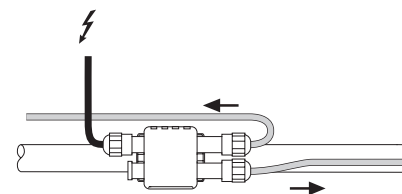


**RayClic-PS-02**

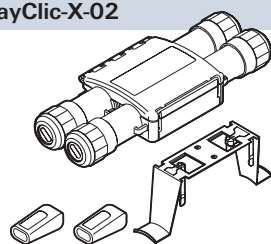


**Powered splice**

- Connection for 2 cables with integral 1.5 m power cable
- 2 end seals and 1 support bracket
- IP 68 moisture ingress protection
- External dimension: L = 270 mm  
W = 105 mm  
H = 42 m

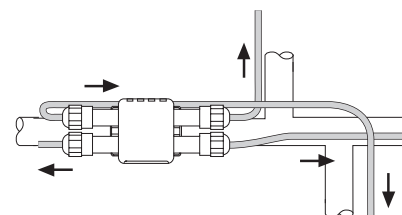


**RayClic-X-02**

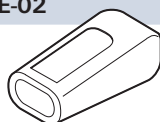


**4-way connection**

- Connection for 4 cables
- 2 end seals and 1 support bracket
- IP 68 moisture ingress protection
- External dimension: L = 270 mm  
W = 105 mm  
H = 42 m



**RayClic-E-02**

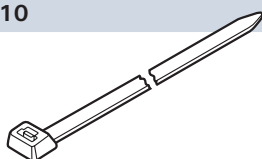


**Gel-filled end seal**

- For system extensions (to be ordered separately)
- IP 68 moisture ingress protection



**KBL-10**

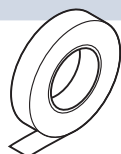


**Cable ties**

- One pack of 100 required for approx. 30 m of pipework
- Length: 370 mm
- Temperature and UV resistant

*Use ATE-180 on plastic pipes*

**GT-66**



**Heat-resistant glass cloth tape**

- For steel pipes or for any installation below 4.4°C
- 20 m roll for approx. 20 m of pipework

*Use ATE-180 on plastic pipes*

**GS-54**



**Glass cloth tape for attaching heating cable to pipe**

- For stainless-steel pipes or for any installation below 4.4°C
- 16 m per roll, 12 mm width

# Hot water temperature maintenance

ATE-180

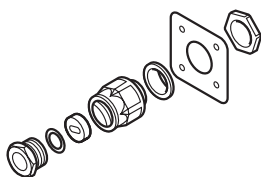


### Aluminium adhesive tape

- Heat resistant up to 150°C
- 55 m roll for approx. 50 m of pipework

*On plastic pipes: the heating cable must be covered with aluminium adhesive tape along its entire length*

IEK-20-M (for HWAT-L, -M) /IEK-25-04 (for HWAT-R)



### Insulation entry kit

- Insertion of heating cable in metal cladding
- Consists of: metal fasteners, metric gland and joint seal

LAB-I-01



### Electric traced label

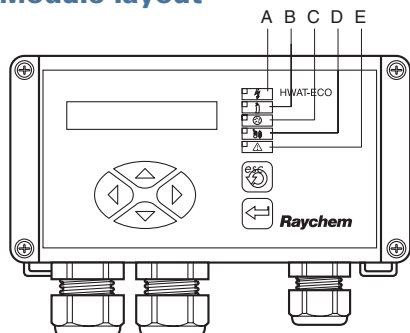
- To be placed at 5 m intervals on insulation surface

## 10. General installation instruction

See page 14

## HWAT-ECO Temperature control unit

### Module layout



- A** Power supply on (green LED)
- B** Power to heater on (green LED)
- C** Legionella prevention (green LED) - heating cable 100% powered - increased risk of scalding
- D** Maintain temperature lowered following boiler temperature decrease (green LED) - boiler temperature is lower than expected.
- E** Error (red LED)



Change menu selection or position cursor

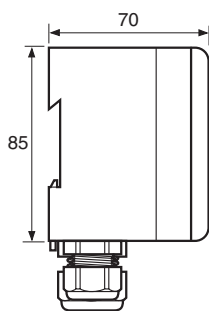
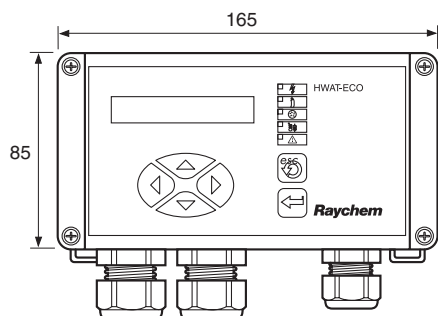


Escape, backspace or NO



Confirm selection, new value or YES

### Technical data



(Dimensions in mm)

Product description	HWAT-ECO
Use	Only for HWAT-L/M/R heating cables
Selectable maintain temperature	37 °C to 65 °C in max. 48 timer blocs per day
Operating voltage	230 VAC (+10%, -10%), 50 Hz
Switching capacity	20 A / AC 230V
Internal power consumption	2,5 W
Circuit breaker	Max. 20 A, C-Characteristic
Power cable section entry	1.5 - 4 mm <sup>2</sup> for fixed wiring only
Auxiliary cable section entry	Up to 16 AWG (1.3 mm <sup>2</sup> )
Weight	880 g
Mounting options	Wall mount with 2 screws or DIN rail
Cable glands (entries)	2 x M20 and 1 x PG13.5 with 3 inputs for external wires of 3-5 mm
Protection level	IP 54
Ambient temperature	0 °C to 40 °C
Housing material	ABS
Internal temperature alarm	85 °C
Master/slave cable	2-wire twisted pair shielded, max. 1.3 mm <sup>2</sup> core and insulation of 500 V
Master/Slave	Master is selectable in the unit, up to 8 slaves can be connected
BMS interface	0 - 10 VDC
Alarm relay contacts	Max. 24VDC or 24 VAC, 1 A, SPDT voltage free
Boiler temperature sensor	PTC KTY 81-2 10 or PT 100
Power correction factor	60% to 140% (fine tuning of maintained temperature)
Clock back-up time	Min. 1 year with lithium battery CR2025 (3V)
Clock accuracy	±10 minutes per year
Real time clock	Automatic summer/winter time and leap year correction
Parameters stored in non-volatile	All parameters, except date and time memory
Approval	VDE according to EN 60730
EMC	According to EN 50081-1/2 for emission and EN 50082-1/2 for immunity

Raychem requires the use of a 30 mA residual current device and a C-Characteristic circuit breaker to provide maximum safety and protection from fire.

The unit complies with IEC1000-3-3 (flicker) if installed according to part 3 of VDE 0838. To avoid flicker install the unit in such a way that at the current value of the systems start-up temperature (max. 20 A per heating circuit) the voltage drop does not exceed 1% at the power supply of the lightning apparatus (normally subpanel).

# Hot water temperature maintenance

## Program

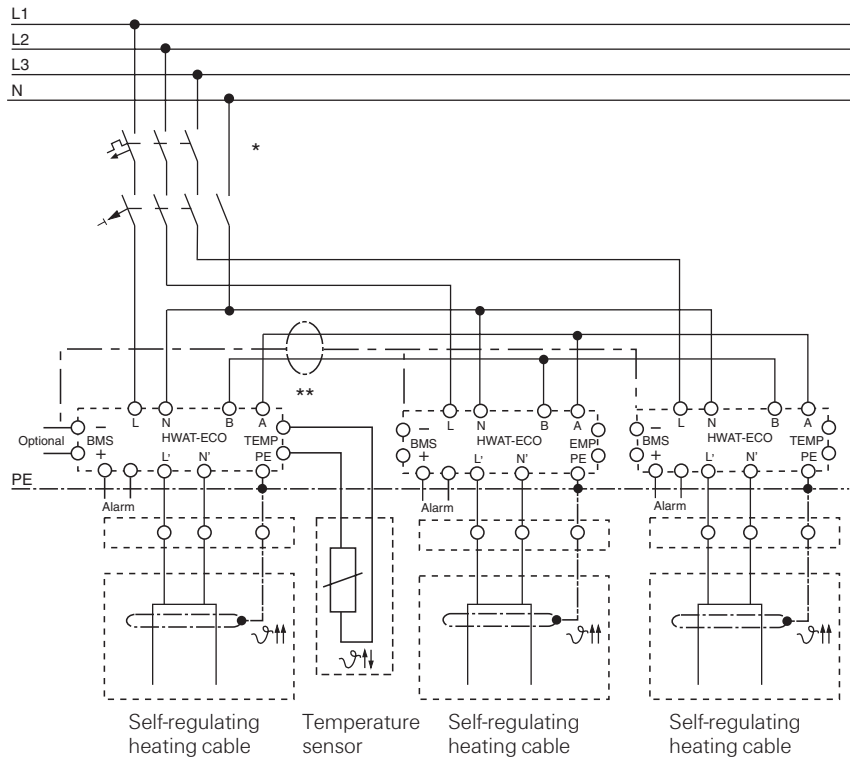
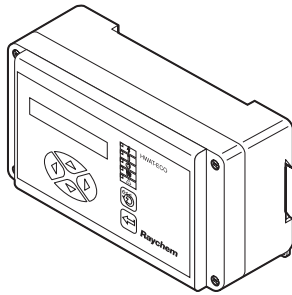
The HWAT-ECO has 7 different building specific time/temperature programs. These programs are based on our long experience for optimum comfort and energy saving. For user specific changes in the programming, the Edit timer program can be used.

Program name	Building type
Program 0	Constant temperature ( $\pm 55^{\circ}\text{C}$ )
Program 1	Apartment block
Program 2	Prison / Barracks
Program 3	Hospital
Program 4	Hotel
Program 5	Sports centre / Swimming pool
Program 6	Office

### In addition, user specific programs can be created

Temperature can be varied in 1/2 h blocks to any desired temperature between: OFF, economy  $t^{\circ}$ , maintain  $t^{\circ}$  and legionella prevention (100% powered, increased risk of scalding)

## Wiring diagram for HWAT-L / HWAT-M / HWAT-R with HWAT-ECO temperature control unit



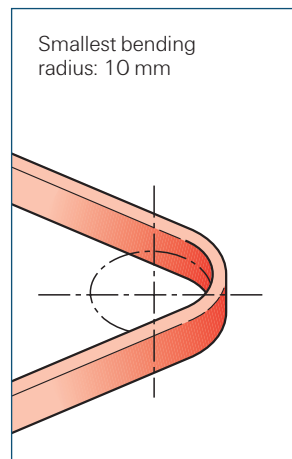
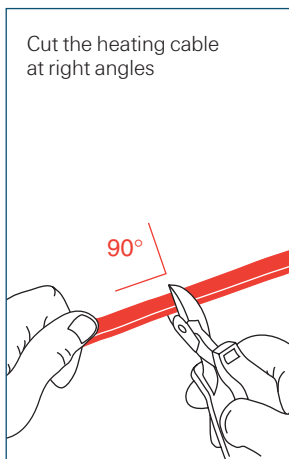
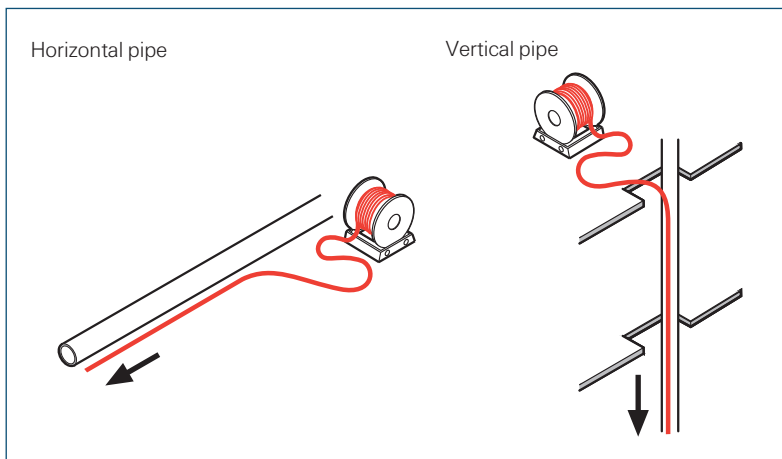
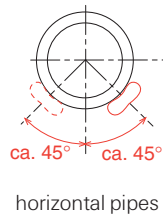
\* Two- or four-pole electrical protection by circuit breaker may be needed for local circumstances, standards and regulations

\*\* The earth wire of shielded RS-485 cable needs to be connected to the BMS (-) terminal of each HWAT-ECO in the Master / Slave network.

# Hot water temperature maintenance

## 11. Installation instructions for HWAT-L/M/R cables

- The heating cable should be installed in a straight line on the pipework.
- Install on dry surfaces
- Minimum installation temperature:  $-10^{\circ}\text{C}$



Cable tie KBL-10

For plastic pipes use aluminium adhesive tape ATE-180. Place it over the entire length of the pipe

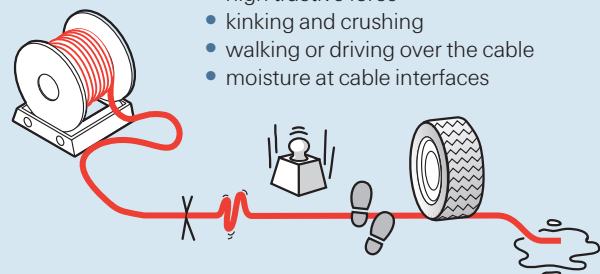
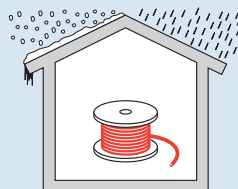
GT-66 / GS-54 adhesive tape

It is not necessary to spiral the cable around the pipe

Install the heating cables on the outside of the pipe bend

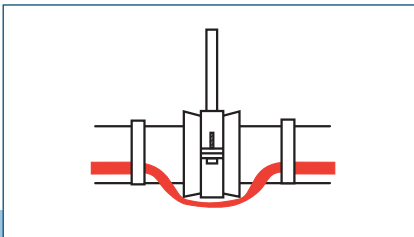
### Installation of self-regulating heating cables

- Store in a dry and clean place.
- Temperature range:  $-40^{\circ}\text{C}$  to  $+60^{\circ}\text{C}$ .
- Protect any cable ends with an end seal.

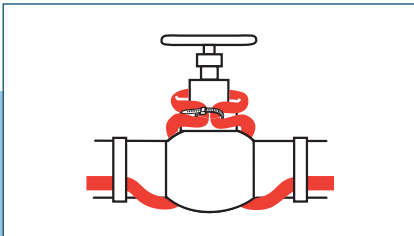
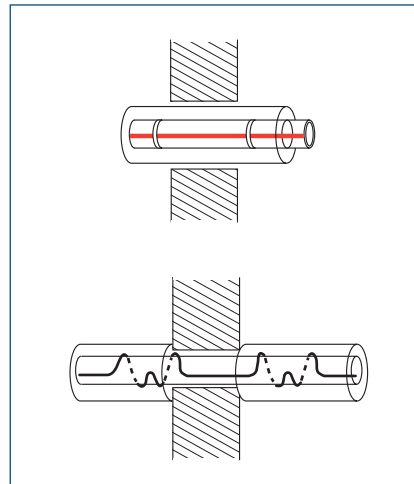
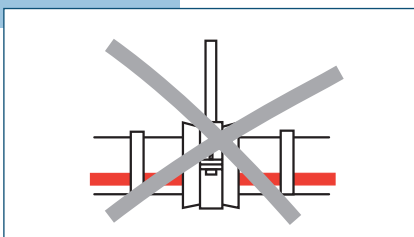


### Avoid:

- sharp edges
- high tractive force
- kinking and crushing
- walking or driving over the cable
- moisture at cable interfaces



- Run the cable over pipe suspensions
- Do not clamp the cable

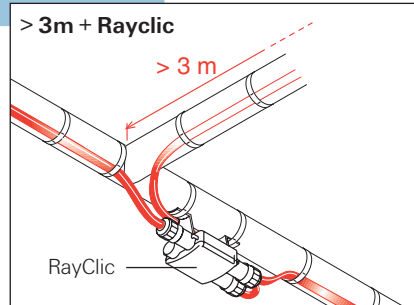
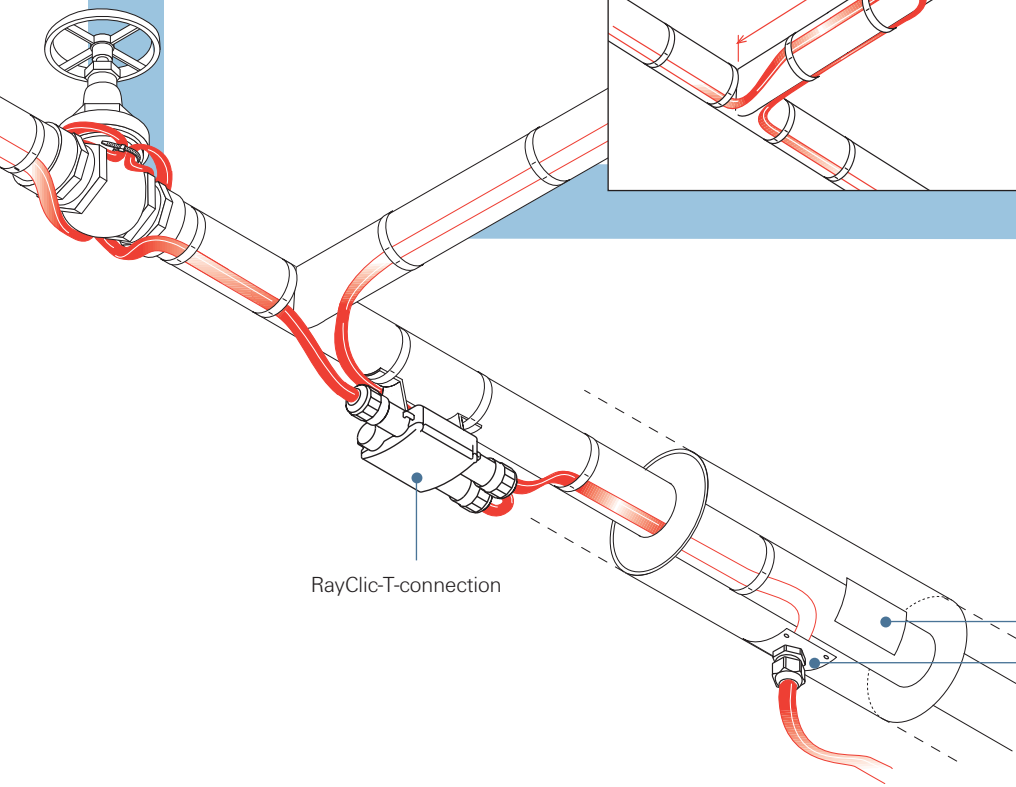
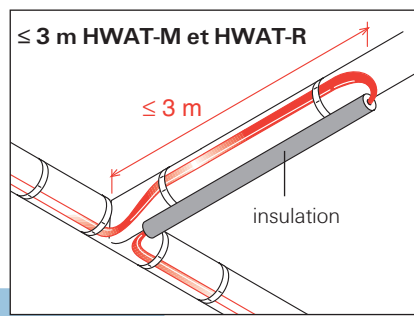
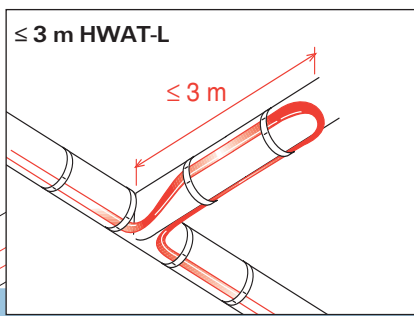
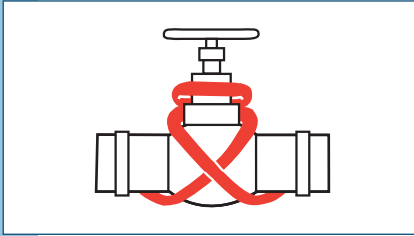


**Temperature maintenance around valves:**

- Valves up to 2" (DN 50): install the HWAT heating cables in a straight line
- $\geq 2"$ : lay as shown
- Always insulate valves

**Wall/Floor transit**

The thickness of thermal insulation must be continuous otherwise compensate by adding heating cable.



# Frost protection for pipes

Frozen pipes can be a costly problem. When pipes are exposed to sub-zero temperatures they can burst, leading to considerable damage and disruption. The Raychem frost protection system for pipes provides an efficient solution. The self-regulating heating cable, combined with an adequate insulation, prevents water pipes, fire mains, sprinkler systems and fuel oil lines from freezing.

Thermostat with line or ambient temperature sensor

Residual current device (30 mA)  
Circuit-breaker (C type)

Junction box  
(JB16-02)

T-Connection (RayClic-T-02)  
(Not for FS-C-2X)

Power connection (RayClic-CE-02)  
(Not for FS-C-2X)

Electrical traced label  
(LAB-I-01)

Frost protection heating cable  
(FS-A-2X, FS-B-2X or FS-C-2X)

End seal (RayClic-E-02)  
(Not for FS-C-2X)

## Easy to install

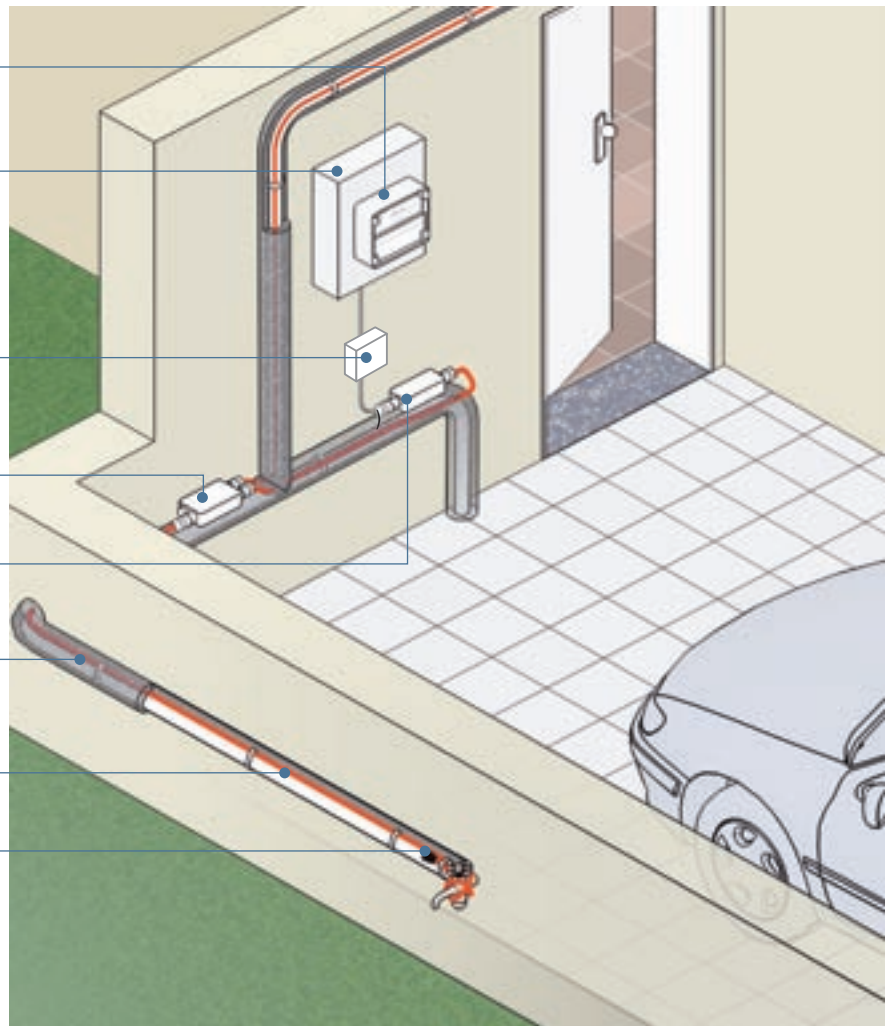
The heating cable is simply fixed on the pipe – under the thermal insulation. Connections are quickly made with the fast RayClic connectors.

## Durable and reliable

The cable's large copper conductors make it a reliable solution and its specially-formulated outer jacket protect it from severe environmental conditions.

## Low power consumption

Smart RAYSTAT control units calculate a duty-cycle proportional to the expected minimum temperature. Where a simple ambient thermostat would energize the heating cable for 100%, the "smart" controllers would energise for a fraction of the time, resulting in significant extra savings.





## Design guide, control units and accessories

### 1. Heating cable selection

#### Application

**Frost protection for pipework at max. 65°C operating temperature**

**FS-A-2X** 10 W/m at 5°C

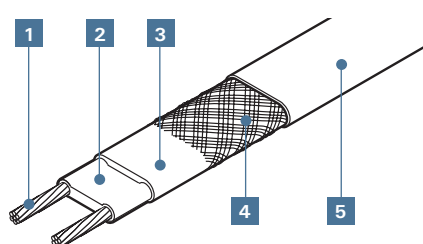
**FS-B-2X** 26 W/m at 5°C

**Frost protection for pipework at max. 95°C operating temperature and temperature maintenance for metal waste pipes with fatty waste water**

**FS-C-2X** 31 W/m at 5°C

22 W/m at 40°C

### 2. Composition of the FS-A/B/C-2X heating cable



- 1 Copper conductor (1.2 mm<sup>2</sup>)
- 2 Self-regulating heating element
- 3 Modified polyolefin insulation (FS-C-2X: Fluoropolymer)
- 4 Protective tinned copper braid
- 5 Modified polyolefin protective jacket

### 3. Insulation selection

Frost protection down to -20°C.

Pipe diameter													
Insulation thicknesses	mm	15	22	28	35	42	54	67	76	108	125	150	200
	Inches	1/2"	3/4"	1"	5/4"	1 1/2"	2"	2 1/2"	3"	4"	5"	6"	8"
10 mm		FS-A-2X	FS-B-2X	FS-B-2X	FS-B-2X	FS-B-2X	FS-B-2X	FS-B-2X	FS-B-2X				
15 mm		FS-A-2X	FS-A-2X	FS-A-2X	FS-B-2X	FS-B-2X	FS-B-2X	FS-B-2X	FS-B-2X	FS-B-2X			
20 mm		FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-B-2X	FS-B-2X	FS-B-2X	FS-B-2X	FS-B-2X		
25 mm		FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-B-2X	FS-B-2X	FS-B-2X	FS-B-2X	FS-B-2X	
30 mm		FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-B-2X	FS-B-2X	FS-B-2X	FS-B-2X	FS-B-2X
40 mm		FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-B-2X	FS-B-2X	FS-B-2X	FS-B-2X
50 mm		FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-A-2X	FS-B-2X	FS-B-2X	FS-B-2X

Frost protection cables FS-A-2X and FS-B-2X are suitable for any pipe material (copper, threaded pipes, stainless steel pipes, plastic pipes and composite metal pipes without restriction).

For plastic pipes, please use aluminium adhesive tape ATE-180. The frost protection cable should be covered along its entire length. Heat insulation  $\lambda = 0.035$  W/(m.K) or better.

**Important note: frost protection heating cables with fluoropolymer protective jacket (e.g. type BTV2-CT) must be used for solvent-containing, mixed and/or bitumen-coated heat insulation.**

#### 40°C temperature maintenance on pipelines for fatty waste water

Pipe diameter (mm)									
Insulation thicknesses		42	54	67	76	108	125	150	200
		1 1/2"	2"	2 1/2"	3"	4"	5"	6"	8"
30 mm		FS-C-2X							
40 mm		FS-C-2X	FS-C-2X	FS-C-2X					
50 mm		FS-C-2X	FS-C-2X	FS-C-2X	FS-C-2X				
60 mm		FS-C-2X	FS-C-2X	FS-C-2X	FS-C-2X	FS-C-2X	FS-C-2X	FS-C-2X	FS-C-2X

Min. ambient temperature -10°C. Heat insulation  $\lambda = 0.035$  W/(m.K) or better.

**Cable type FS-C-2X should only be used for pipework with a minimum continuous temperature resistance of 90°C. A line-sensing control thermostat (type AT-TS-14 or RAYSTAT-CONTROL-10) must be used on plastic pipework (setting approx. 40°C).**

# Frost protection for pipes

## 4. Cable length

The heating cable should be installed in a straight line on the pipework. Cable loops instead of T-connections can be made on short stubs (up to approx. 3 m)

- + approx. 0.3 m per connection
  - + approx. 1.0 m per T-connection
  - + approx. 1.2 m per 4-way connection
- Additional cable required for increased heat sinks at valves from 2" and for uninsulated pipe supports (approx. 1 m)
- 
- = required heating cable length

## 5. Electrical protection

- The total length of heating cable determines the number and size of the fuses
- Residual current device (rcd): 30 mA required, max. 500 m heating cable per rcd
- Installation according to local regulations
- The power connections must be carried out by an approved electrical installer
- Use C type circuit-breakers

**Max. length of the heating circuit is based on a minimum switch-on temperature of 0°C, 230 VAC.**

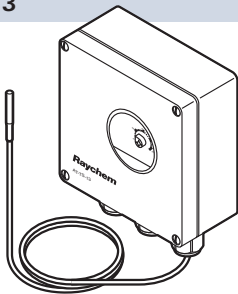
	FS-A-2X	FS-B-2X	FS-C-2X
4 A	45 m	25 m	20 m
6 A	70 m	35 m	30 m
10 A	110 m	65 m	55 m
13 A	130 m	85 m	70 m
16 A	150 m	105 m	90 m

## 6. Testing of the installation

See page 50

## 7. Thermostats

### AT-TS-13

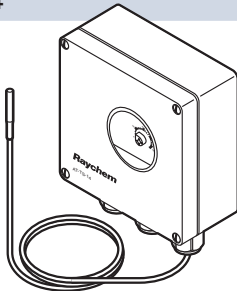


#### Thermostat

- Adjustable temperature range: -5°C to +15°C
- Line-sensing control thermostat or ambient thermostat
- Max. switching current 16 A, 250 VAC

Technical data: see page 26

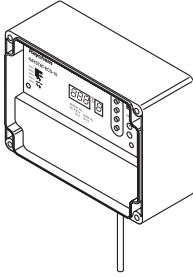
### AT-TS-14



#### Thermostat

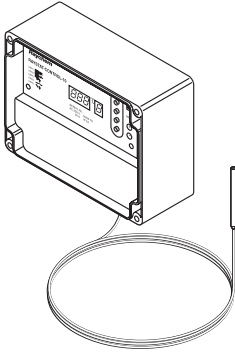
- Adjustable temperature range: 0°C to 120°C
- Temperature maintenance on pipelines for fatty waste water
- Line-sensing control thermostat
- Max. switching current 16 A, 250 VAC

Technical data: see page 26

**RAYSTAT-ECO-10****Ambient temperature thermostat**

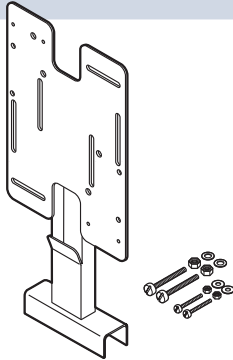
- Adjustable temperature range: 0°C to 30°C
- Max. switching current 25 A, 250 VAC
- PASC (Proportional Ambient Sensing Control) for energy saving
- Alarm relay: 2 A voltage free with indication of sensor errors, voltage errors and low or high temperature alarm
- Display for visual indication of parameters

Technical data: see page 28

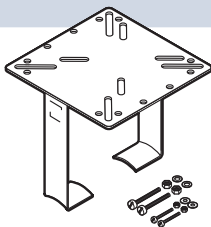
**RAYSTAT-CONTROL-10****Line-sensing thermostat**

- Adjustable temperature range: 0°C to 150°C
- Max. switching current 25 A, 250 VAC
- Alarm relay: 2 A voltage free with indication of sensor errors, voltage errors and low or high temperature alarm
- Display for visual indication of parameters

Technical data: see page 30

**SB-100****Stainless steel support bracket**

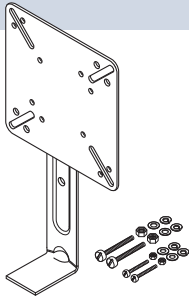
- Specially constructed to provide heating cable protection between pipe and junction box via a tubular leg.
- For use with AT-TS-13, AT-TS-14, JB 16-02 and RAYSTAT-CONTROL-10

**SB-101****Dual-leg support bracket, stainless steel**

- Height leg: 160 mm
- For use with AT-TS-13, AT-TS-14, JB 16-02 and RAYSTAT-CONTROL-10

# Frost protection for pipes

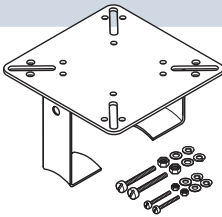
SB-110



**Support bracket, stainless steel**

- Height leg: 100 mm
- For use with AT-TS-13, AT-TS-14, and JB 16-02

SB-111



**Support bracket, stainless steel**

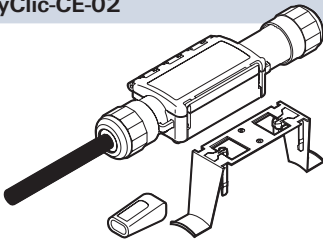
- Height leg: 100 mm
- For use with AT-TS-13, AT-TS-14, and JB 16-02

## 8. Accessories for FS-A-2X and FS-B-2X cables

	FS-A-2X FS-B-2X
Power connection	RayClic-CE-02
Splice	RayClic-S-02
Powered splice	RayClic-PS-02
T-connection	RayClic-T-02
Powered T-connection	RayClic-PT-02
Four way connection	RayClic-X-02

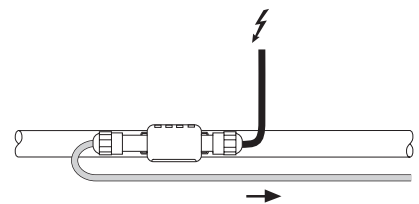
*Note: A splice can also be made using an S-06.*

RayClic-CE-02



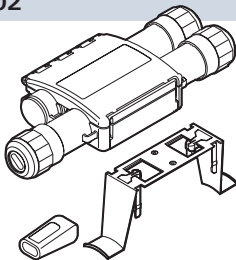
**Power connection**

- With 1.5 m power cable
- End seal and support bracket
- IP 68 moisture ingress protection
- External dimension: L = 240 mm  
W = 64 mm  
H = 47 mm



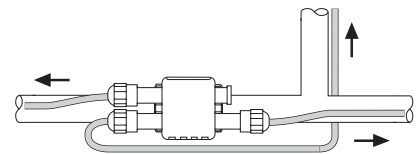
*Note: RayClic components are not compatible with FS-C-2X*

RayClic-T-02



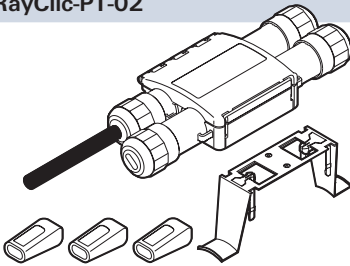
**T-connection**

- Connection for 3 cables
- End seal and support bracket
- IP 68 moisture ingress protection
- External dimension: L = 270 mm  
W = 105 mm  
H = 42 mm



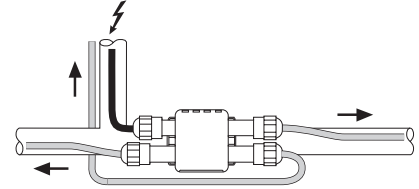
*Note: RayClic components are not compatible with FS-C-2X*

**RayClic-PT-02**



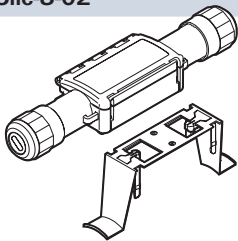
**Power T-connection**

- 3 connections with integral 1.5 m power cable
- 3 end seals and 1 support bracket
- IP 68 moisture ingress protection
- External dimension: L = 270 mm  
W = 105 mm  
H = 42mm



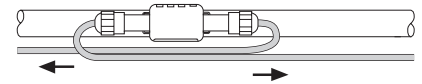
*Note: RayClic components are not compatible with FS-C-2X*

**RayClic-S-02**



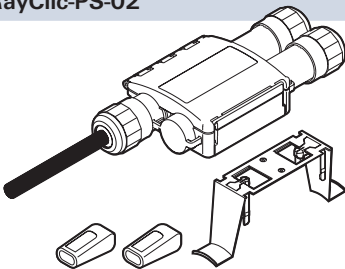
**Splice for joining 2 lengths of heating cable**

- Connection for 2 cables with 1 support bracket
- IP 68 moisture ingress protection
- External dimension: L = 240 mm  
W = 64 mm  
H = 47 mm



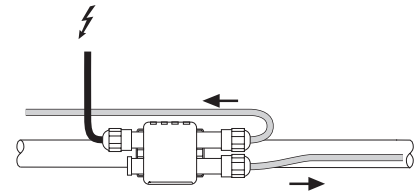
*Note: RayClic components are not compatible with FS-C-2X*

**RayClic-PS-02**



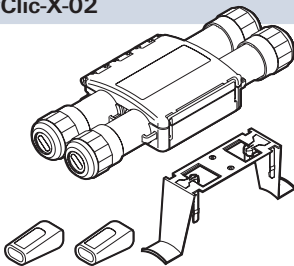
**Powered splice**

- Connection for 2 cables with integral 1.5 m power cable
- 2 end seals and 1 support bracket
- IP 68 moisture ingress protection
- External dimension: L = 270 mm  
W = 105 mm  
H = 42 mm



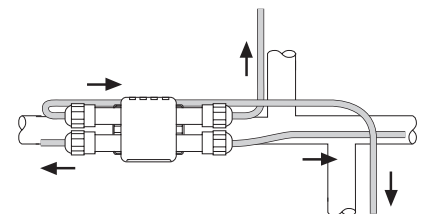
*Note: RayClic components are not compatible with FS-C-2X*

**RayClic-X-02**



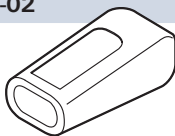
**4-way connection**

- Connection for 4 cables
- 2 end seals and 1 support bracket
- IP 68 moisture ingress protection
- External dimension: L = 270 mm  
W = 105 mm  
H = 42 mm



*Note: RayClic components are not compatible with FS-C-2X*

**RayClic-E-02**



**Gel-filled end seal**

- For system extensions (to be ordered separately)
- IP 68 weather protection



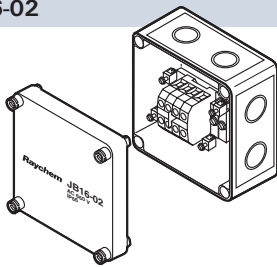
*Note: RayClic components are not compatible with FS-C-2X*

# Frost protection for pipes

## 9. Accessories for FS-C-2X and BTV-2-CT cables

			For BTV-2-CT			For FS-C-2X			
Power connection	1 JB16-02	+	1 C25-21	+	1 E-06	+	1 CE20-01	+	JB-SB-08
Splice	1 JB16-02	+	2 C25-21	+	1 E-06	+	2 CE20-01	+	JB-SB-08
Powered splice	1 JB16-02	+	2 C25-21	+	2 E-06	+	2 CE20-01	+	JB-SB-08
T-connection	1 JB16-02	+	3 C25-21	+	2 E-06	+	3 CE20-01	+	JB-SB-08
Powered T-connection	1 JB16-02	+	3 C25-21	+	3 E-06	+	3 CE20-01	+	JB-SB-08
Four way connection	1 JB16-02	+	4 C25-21	+	3 E-06	+	4 CE20-01	+	JB-SB-08

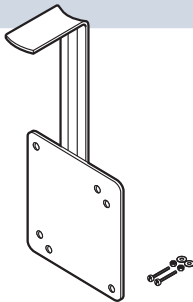
### JB16-02



#### Temperature-resistant junction box

- For FS-C-2X and BTV-2-CT
- For power connection or T-connection
- IP66
- 6 x 4 mm<sup>2</sup> terminals
- 4 Pg 11/16, 4 M20/25 knock-out entries

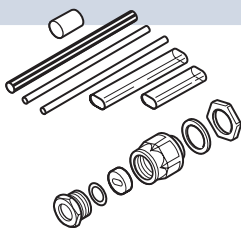
### JB-SB-08



#### Single-leg support bracket (VA)

- for junction and connection box JB16-02

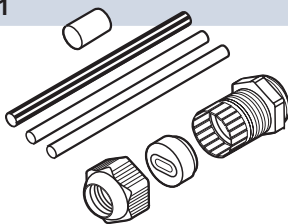
### CE20-01



#### Connection and end seal kit for FS-C-2X cables

- Heat-shrink technique
- M20 gland

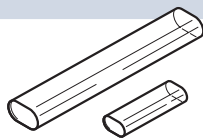
### C25-21



#### Connection kit for BTV2-CT

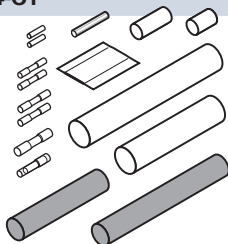
- Heat-shrink technique
- M25 gland

E-06



**End seal kit for BTV2-CT**

CCE-04-CT

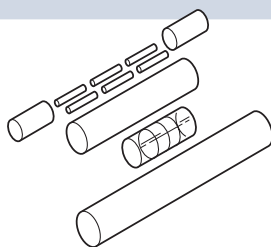


**Cold lead connection and end seal kit**

- Connection of 3 x 1.5 mm<sup>2</sup> or 3 x 2.5 mm<sup>2</sup> cold lead cable to self-regulating heating cables BTV-CT and FS-C.

## 10. General accessories

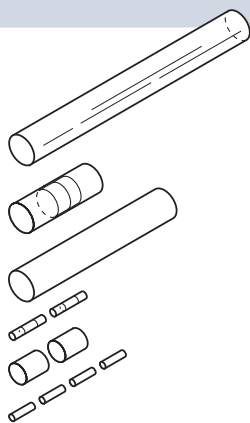
S-06



**In-line splice kit**

- for FS-A-2X and FS-B-2X

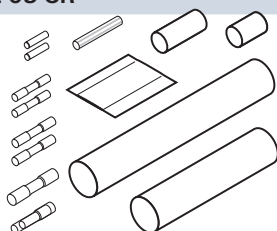
S-19



**In-line splice kit**

- for FS-C-2X and BTV-2-CT

CCE-03-CR

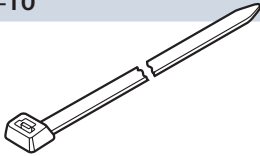


**Cold lead connection and end seal kit**

- Connection of 3 x 1.5 mm<sup>2</sup> or 3 x 2.5 mm<sup>2</sup> cold lead cable to self-regulating heating cables FS-A-2X and FS-B-2X

# Frost protection for pipes

## KBL-10



### Cable ties

- One pack of 100 required for approx. 30 m of pipework
- Length: 370 mm
- Temperature and UV resistant

*On plastic pipes use ATE-180 tape*

## GT-66



### Heat-resistant glass cloth tape

- For steel pipes or for any installation below 4.4°C
- 20 m roll for approx. 20 m of pipework

*On plastic pipes use ATE-180 tape*

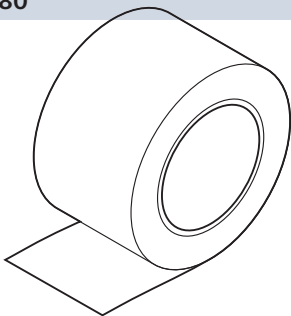
## GS-54



### Glass cloth tape for attaching heating cable to pipe

- For stainless-steel pipes or for any installation below 4.4°C
- 16 m per roll, 12 mm width

## ATE-180

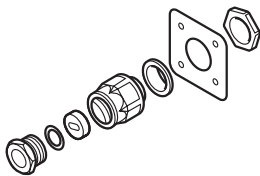


### Aluminium adhesive tape

- Heat resistant
- 55 m roll for approx. 50 m of pipework

*On plastic pipes: the heating cable must be covered with aluminium adhesive tape along its entire length*

## IEK-20-M



### Insulation entry kit

- Insertion of heating cable in metal cladding
- Consists of: metal fastener, metric gland and joint seal

## LAB-I-01



### Electric traced label

- To be placed at 5 m intervals on insulation surface

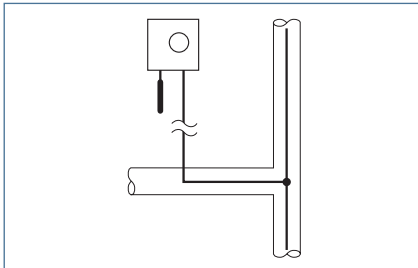


## 11. General installation instructions

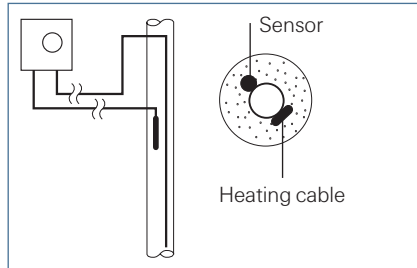
See page 32

## 12. Special installation instructions

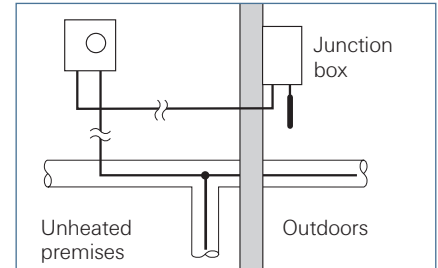
### Placing of sensor



Ambient sensor



Fasten the pipe sensor to the pipe-work (e.g. aluminium adhesive tape)

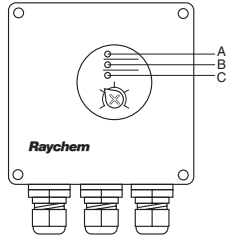


Always place the sensor in the coldest part of the installation

# Frost protection for pipes

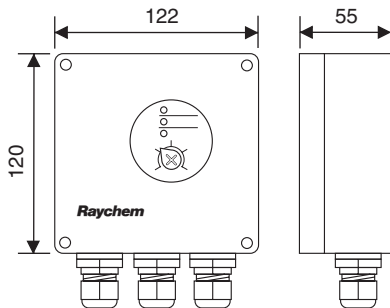
## Line-sensing control and ambient thermostats (AT-TS-13 and AT-TS-14)

### Unit layout



<b>A</b> Green LED	Heating cable on
<b>B</b> Red LED	Sensor break
<b>C</b> Red LED	Sensor short-circuit

### Technical data



Supply voltage	230 VAC +10% – 15% 50/60 Hz
Power consumption	≤ 1.8 VA
Approval	CE
Max. switching current	16 A, 250 VAC
Max. conductor size	2.5 mm <sup>2</sup>
Switching differential	0.6 to 1 K
Switching accuracy	AT-TS-13 ± 1 K at 5°C (calibration point)
	AT-TS-14 ± 2 K at 60°C (calibration point)
Switch type	SPST (normally open)
Adjustable temperature range	AT-TS-13 –5°C to +15°C
	AT-TS-14 0°C to +120°C

### Housing

Temperature setting	inside
Exposure temperature	–20°C to +50°C
Ingress protection	IP65 according to EN 60529
Entries	1 x M20 for supply cable (∅ 8-13 mm) 1 x M25 for connection heating cable (∅ 11-17 mm) 1 x M16 for sensor
Weight (without sensor)	approx. 440 g
Material	ABS
Lid fixing	nickel-plated quick release screws
Mounting	On wall or on support bracket SB-110/SB-111

### Temperature sensor (HARD-69)

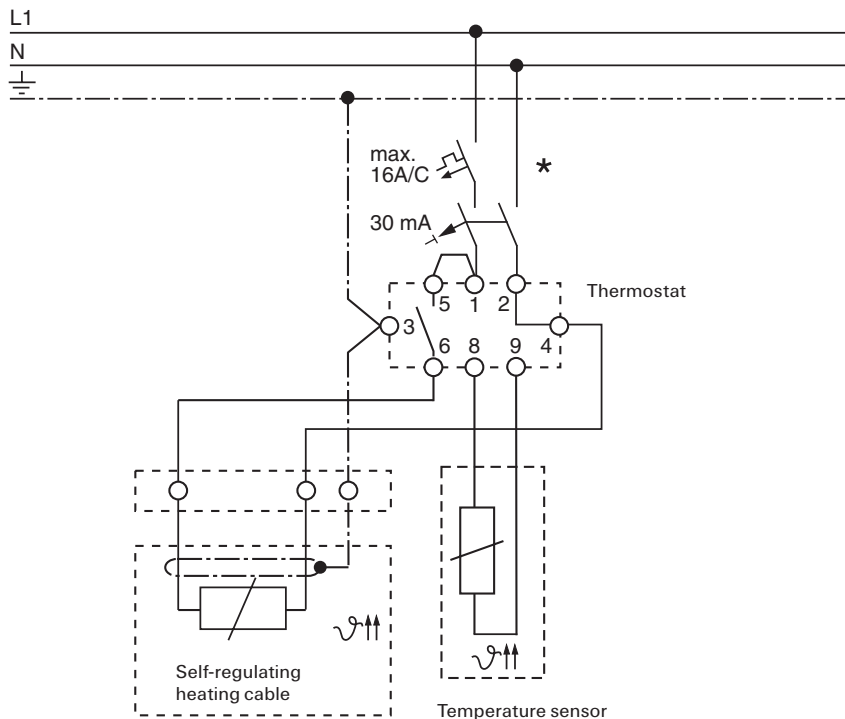
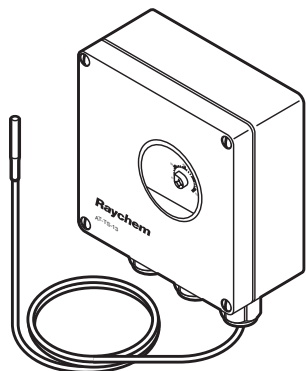
Type	PTC KTY 83-110
Length sensor cable	3 m
Diameter sensor cable	5.5 mm
Diameter sensor head	6.5 mm
Max. exposure temperature sensor cable	160°C

The sensor cable may be extended up to 100 m using a cable with a cross-section of 1.5 mm<sup>2</sup>.

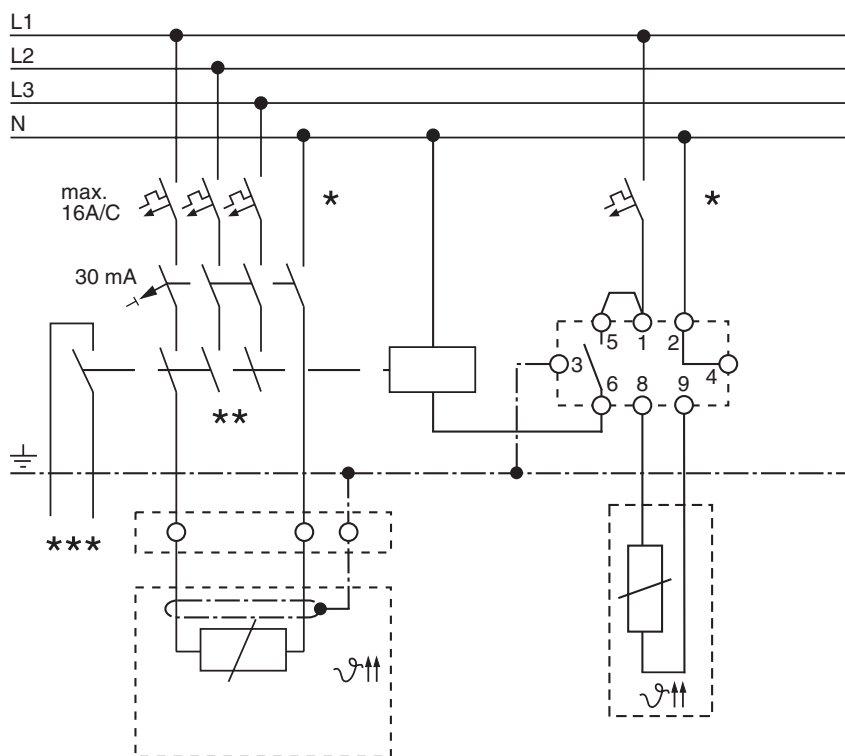
The sensor cable should be shielded if it is laid in cable ducts or in the vicinity of high-voltage cables.

## Wiring diagram for thermostat AT-TS-13 or AT-TS-14

### AT-TS-13/14 direct



### AT-TS-13/14 with contactor

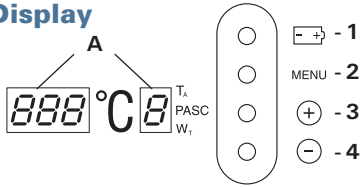


- \* Two- or four-pole electrical protection by circuit-breaker may be needed for local circumstances, standards and regulations
- \*\* Depending on the application, one- or three-pole circuit-breakers or contactors may be used
- \*\*\* **Optional:** Potential-free circuit-breaker for connection to the BMS

# Frost protection for pipes

## Energy saving frost protection controller RAYSTAT-ECO-10

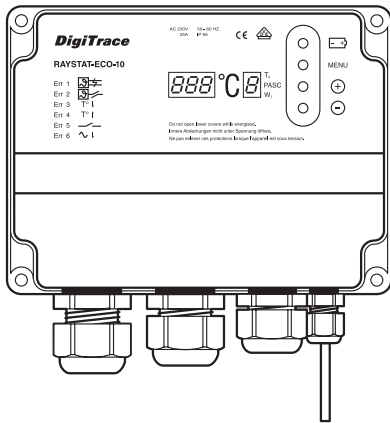
### Display



#### A. LED Display (parameter and error indications)

1. Battery activation
2. Parameter menu selection
3. Increase value
4. Decrease value

### Technical data



Operating Voltage	230 VAC, +10%/−10%, 50/60 Hz
Power Consumption	≤ 14 VA
Main Relay (heating)	I <sub>max</sub> 25 A, 250 VAC, SPST
Main Terminals	3 x 0.75 mm <sup>2</sup> to 4 mm <sup>2</sup>
Alarm Relay	I <sub>max</sub> 2 A, 250 VAC, SPDT, voltfree
Alarm Terminals	(3 + ±) x 0.75 mm <sup>2</sup> to 2.5 mm <sup>2</sup>
Accuracy	±0.5 K at 5 °C

#### Main parameter settings

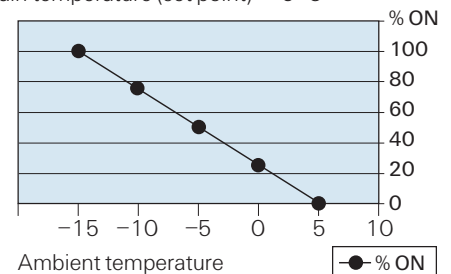
Energy Saving Algorithm	Proportional Ambient Sensing Control (PASC) active below setpoint
Temperature Setpoint	0 °C to +30 °C (switch off temperature)
Minimum Expected Ambient Temperature	−30 °C to 0 °C (heating 100% powered)
Heater Operation if Sensor Error	ON (100%) or OFF
Voltage Free Operation	YES or NO

#### Energy saving with Proportional Ambient Sensing Control (PASC)

Duty cycle (power to heater on) depends on the ambient temperature. For example: If minimum temperature = −15 °C and if maintain temperature (set point) = +5 °C

ambient t°	% ON	
−15	100	Min. Ambient
−10	75	
−5	50	
0	25	
5	0	Set point

Result: At ambient temperature of −5 °C, 50% energy is saved



#### Diagnosed alarms

Sensor Errors	Sensor short / Sensor open circuit
Low Temperature	Min. expected ambient temperature reached
Voltage Errors	Low supply voltage / Output voltage / fault

Parameters can be programmed without power supply and parameters are stored in non-volatile memory.

### Housing

Size	120 mm x 160 mm x 90 mm
Material	Grey polycarbonate
Exposure Temperature Range	−40 °C to +80 °C
Ingress Protection	IP 65
Entries	2 x M25, 1 x M20, 1 x M16
Weight	Approx. 800 g
Lid	Transparent with 4 captive screws
Mounting	On wall or on support bracket SB-100/SB-101

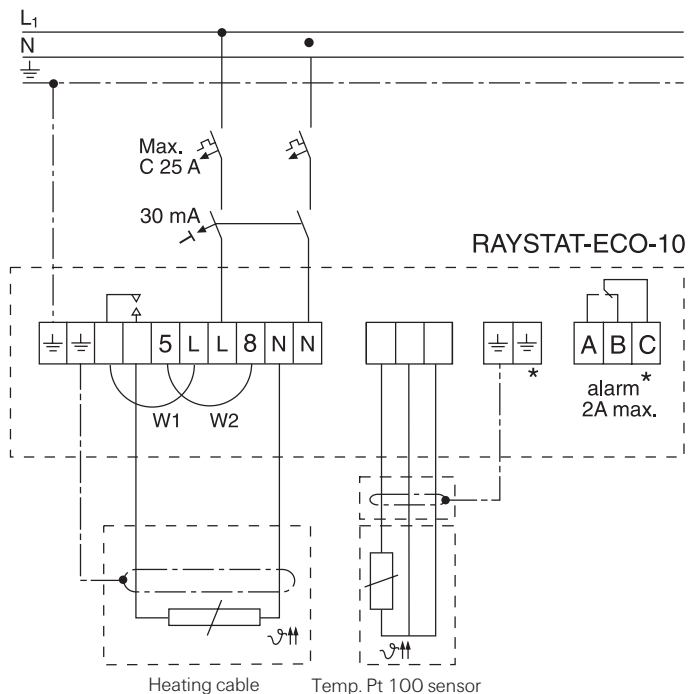
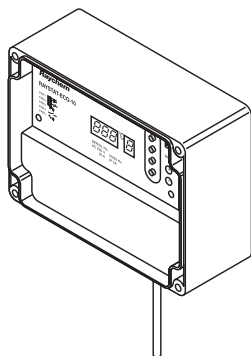
### Temperature sensor

Sensor Type	3-wire Pt100 according to IEC Class B
Sensor Head	6 mm

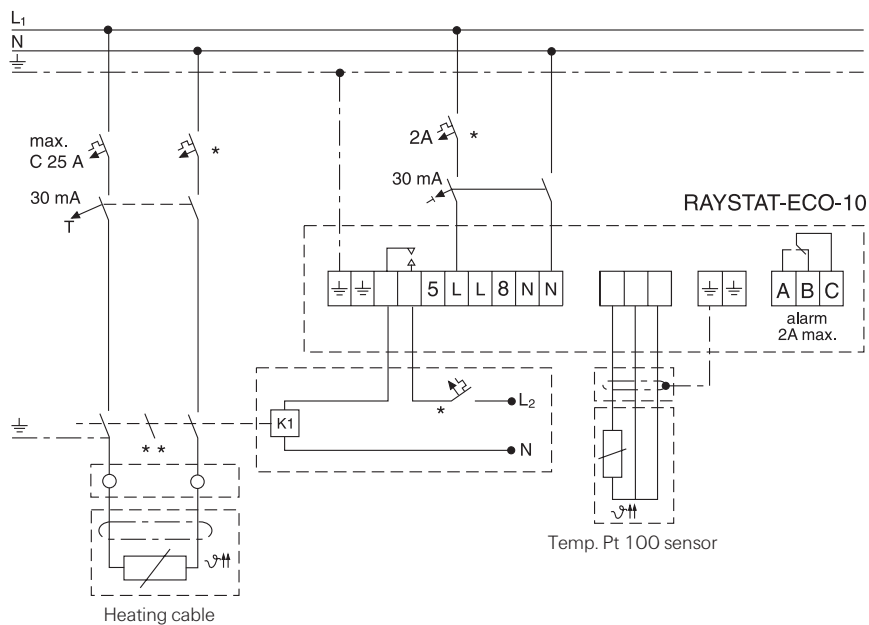
Sensor cable can be extended up to 150 m when a cross-section of 3 x 1.5 mm<sup>2</sup> is used. The sensor cable should be shielded if it is laid in cable ducts or in the vicinity of high-voltage cables.

## Wiring diagram for RAYSTAT-ECO-10

### Normal operation



### Voltage Free operation: Remove links W1 and W2

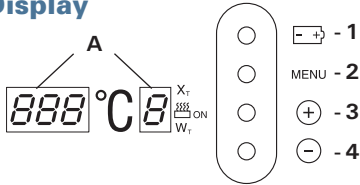


- \* Electrical protection by circuit breaker may be needed for local circumstances, standards and regulations.
- \*\* Depending on the application, one or three-pole circuit breakers or contactors may be used.

# Frost protection for pipes

## Line-sensing thermostat with alarm relay RAYSTAT-CONTROL-10

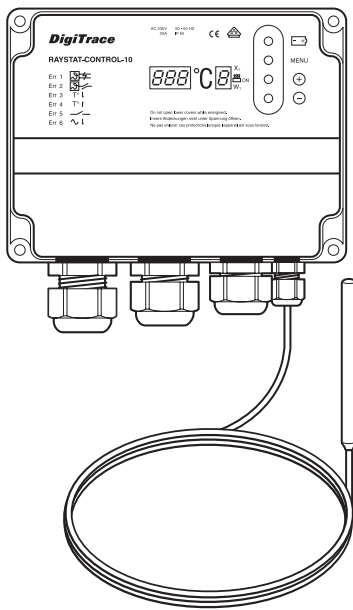
### Display



#### A. LED Display (parameter and error indications)

1. Battery activation
2. Parameter menu selection
3. Increase value
4. Decrease value

### Technical data



Operating Voltage	230 VAC, +10%/−10%, 50/60 Hz
Power Consumption	≤ 14 VA
Main Relay (heating)	I <sub>max</sub> 25 A, 250 VAC, SPST
Main Terminals	3 x 0.75 mm <sup>2</sup> to 4 mm <sup>2</sup>
Alarm Relay	I <sub>max</sub> 2 A, 250 VAC, SPDT, voltfree
Alarm Terminals	(3 + $\frac{+}{-}$ ) x 0.75 mm <sup>2</sup> to 2.5 mm <sup>2</sup>
Accuracy	±0.5 K at 5 °C
Ambient temperature	−40 °C to +40 °C

#### Parameter settings

Temperature Setting	0 °C to +150 °C
Hysteresis	1 K to 5 K
Low Temperature Alarm	−40 °C to +148 °C
High Temperature Alarm	+2 °C to +150 °C or switched OFF
Heater Operation if Sensor Error	ON or OFF
Voltage Free Operation	YES or NO

#### Diagnosed errors

Sensor Errors	Sensor short / Sensor open circuit
Temperature Extremes	High temperature / Low temperature
Voltage Errors	Low supply voltage / Output fault

Parameters can be programmed without power supply and parameters are stored in non-volatile memory.

### Housing

Size	120 mm x 160 mm x 90 mm
Material	Grey polycarbonate
Ingress Protection	IP 65
Entries	2 x M25, 1 x M20, 1 x M16
Weight	Approx. 800 g
Lid	Transparent with 4 captive screws
Mounting	On wall or on support bracket SB-100/SB-101

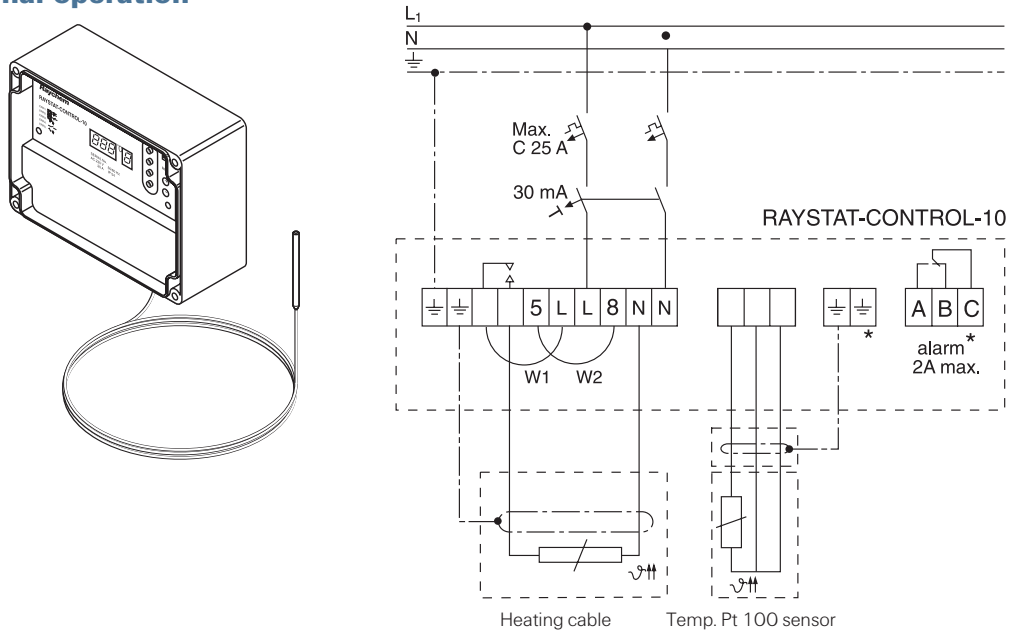
### Temperature sensor

Sensor Type	3-wire Pt100 according to IEC / Class B
Sensor Head	50 mm x Ø 6 mm
Sensor Cable Length	3 m x Ø 4 mm
Cable Exposure Temperature	−40 °C to +150 °C (+215 °C, 1000 h max.)

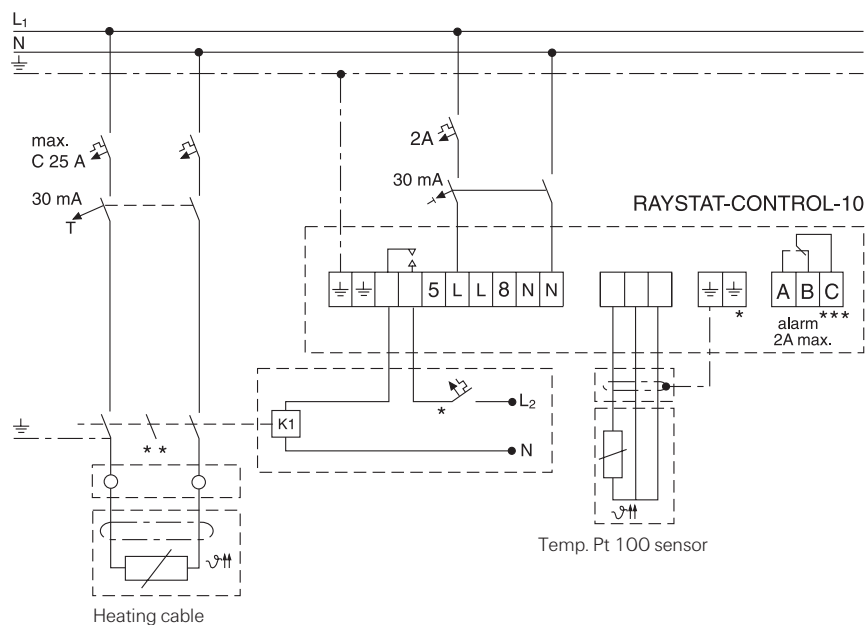
Sensor cable can be extended up to 150 m when a cross-section of 3 x 1.5 mm<sup>2</sup> is used. The sensor cable should be shielded if it is laid in cable ducts or in the vicinity of high-voltage cables.

## Wiring diagram for RAYSTAT-CONTROL-10

### Normal operation



### Voltage Free operation: Remove links W1 and W2

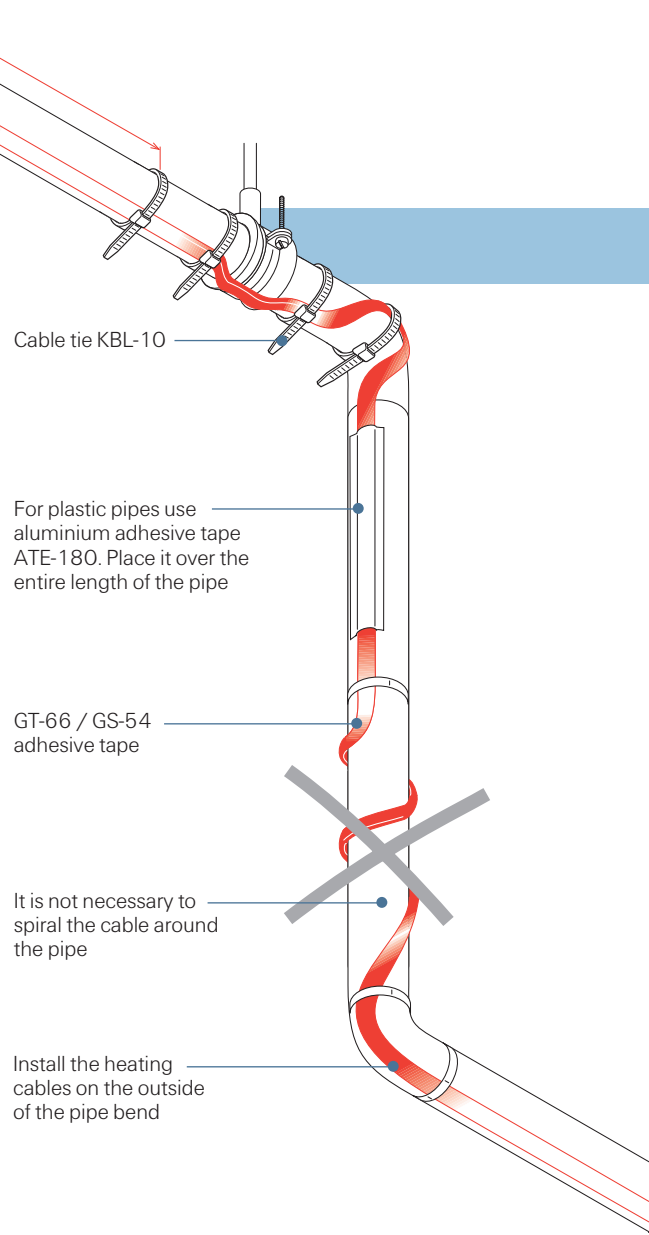
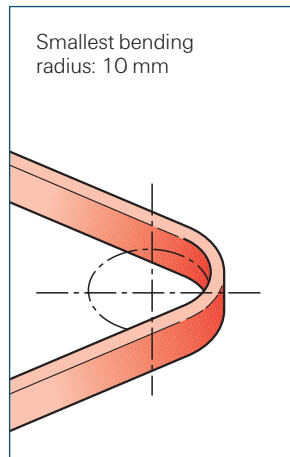
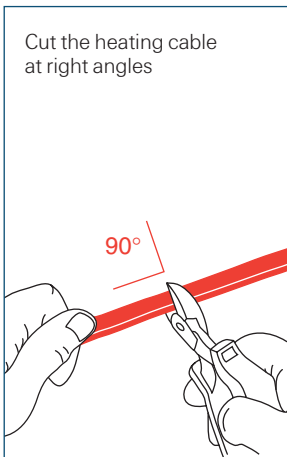
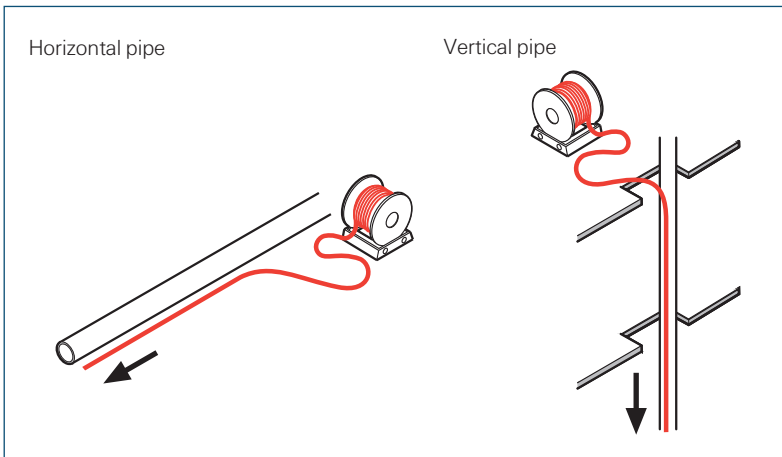
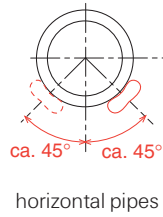


- \* Electrical protection by circuit breaker may be needed for local circumstances, standards and regulations
- \*\* Depending on the application, one or three-pole circuit breakers or contactors may be used
- \*\*\* Optional

# Frost protection for pipes

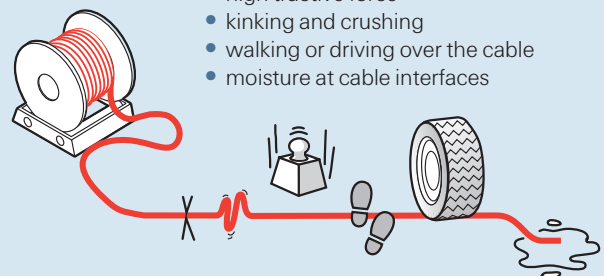
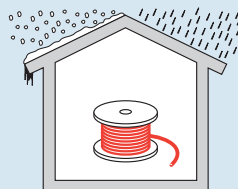
## 11. Installation instructions for FS-A/B/C-2X cables

- The heating cable should be installed in a straight line on the pipework.
- Install on dry surfaces
- Minimum installation temperature:  $-10^{\circ}\text{C}$



### Installation of self-regulating heating cables

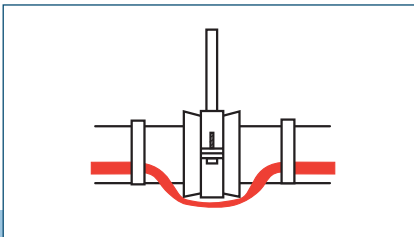
- Store in a dry and clean place.
- Temperature range:  $-40^{\circ}\text{C}$  to  $+60^{\circ}\text{C}$ .
- Protect any cable ends with an end seal.



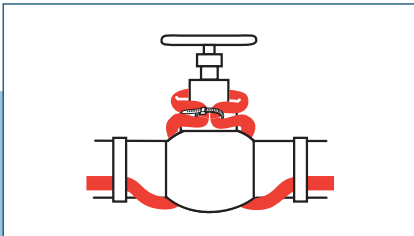
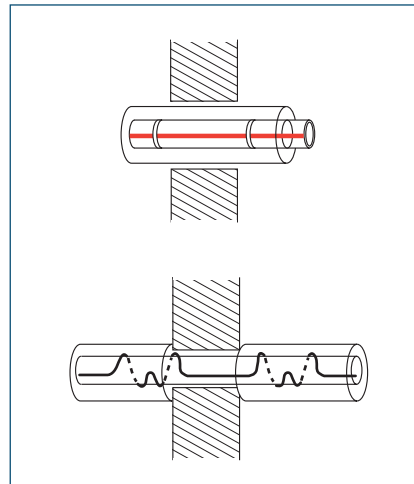
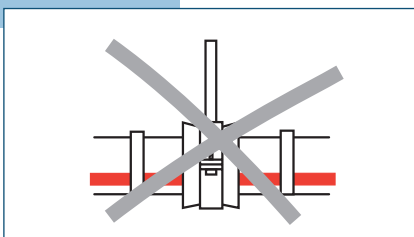
### Avoid:

- sharp edges
- high tractive force
- kinking and crushing
- walking or driving over the cable
- moisture at cable interfaces





- Run the cable over pipe suspensions
- Do not clamp the cable

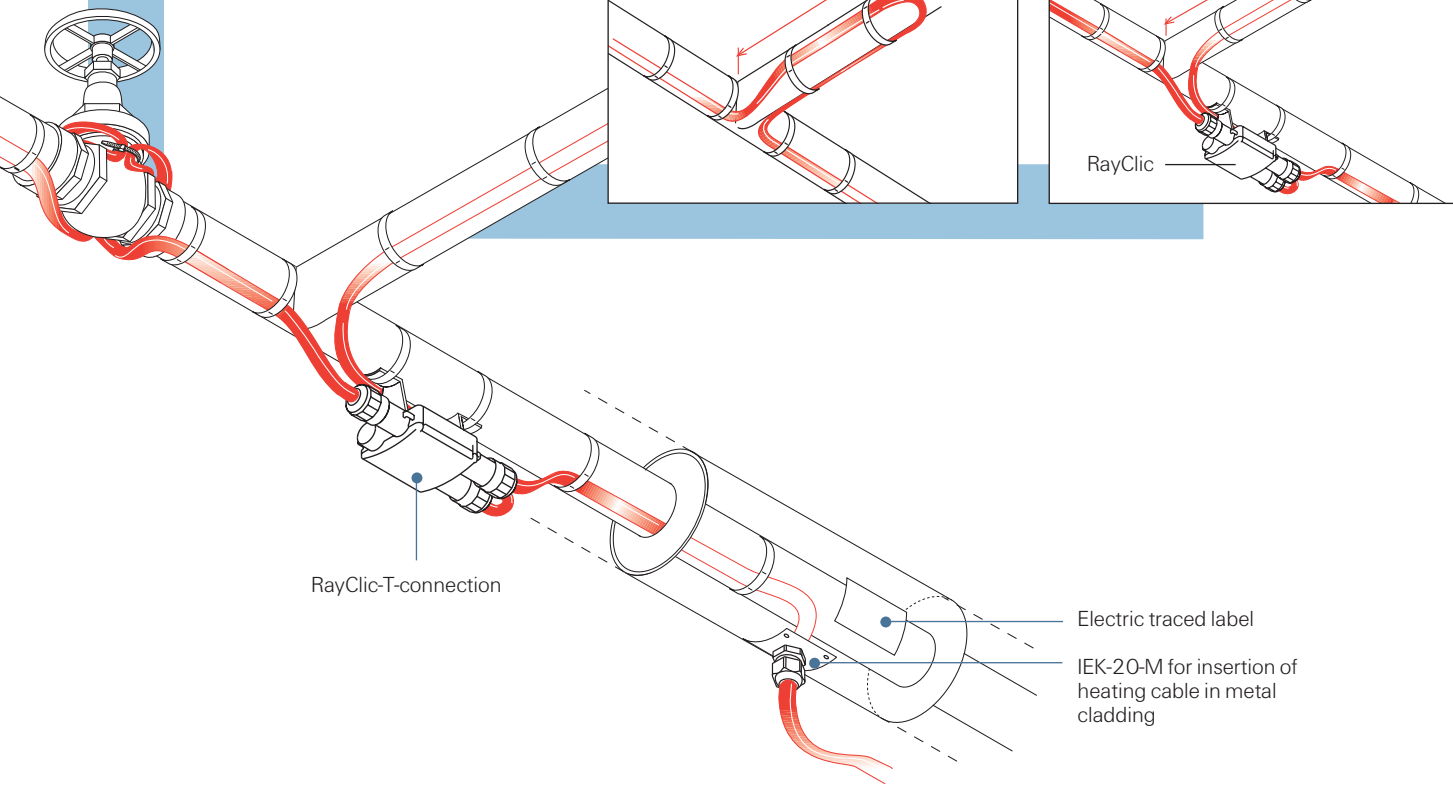
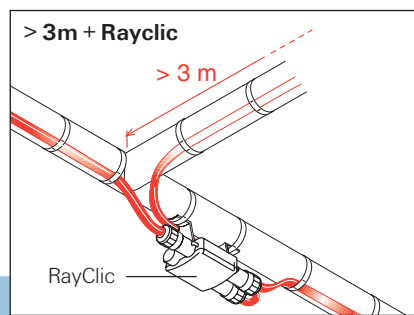
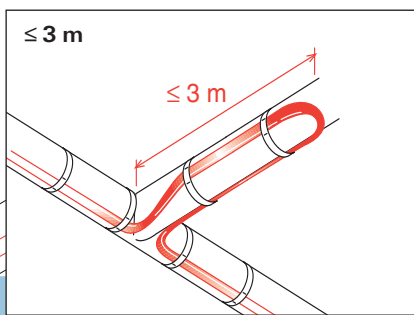
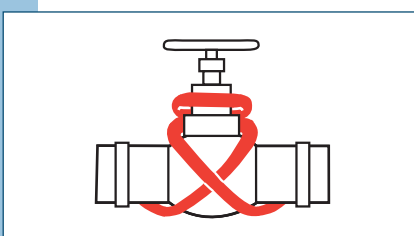


**Frost protection at valves:**

- Valves up to 2" (DN 50): install the frost protection heating cables in a straight line
- $\geq 2"$ : lay as shown
- Always insulate valves

**Wall/Floor transit**

The thickness of thermal insulation must be continuous otherwise compensate by adding heating cable.



RayClic-T-connection

Electric traced label

IEK-20-M for insertion of heating cable in metal cladding

# Frost protection for gutters and downpipes

**Melting and refreezing of ice can damage roofs and gutters. Heavy icicles may fall and cause injury. Standing water can leak through interior walls and furnishings. The Raychem self-regulating snow melting system maintains water flow in gutters and drain pipes and provides a path whereby melting ice and snow can drain safely off the roof, along the gutter and down the drain pipe.**

## Practical to install

The self-regulating cable can be closely spaced in gutters without the risk for overheating or burn-outs. There is a cable for each type of roof material.

## Economical to operate

The self-regulating effect saves energy by automatically increasing its heat output in icy water and decreasing its output in dry air. The smart EMDR-10 control unit only switches the heating cable on when necessary: after the detection of both low temperature and moisture.

Connection \* (RayClic-CE-02)

Temperature sensor EMDR-10 (Incl.)

Moisture sensor EMDR-10 (Incl.)

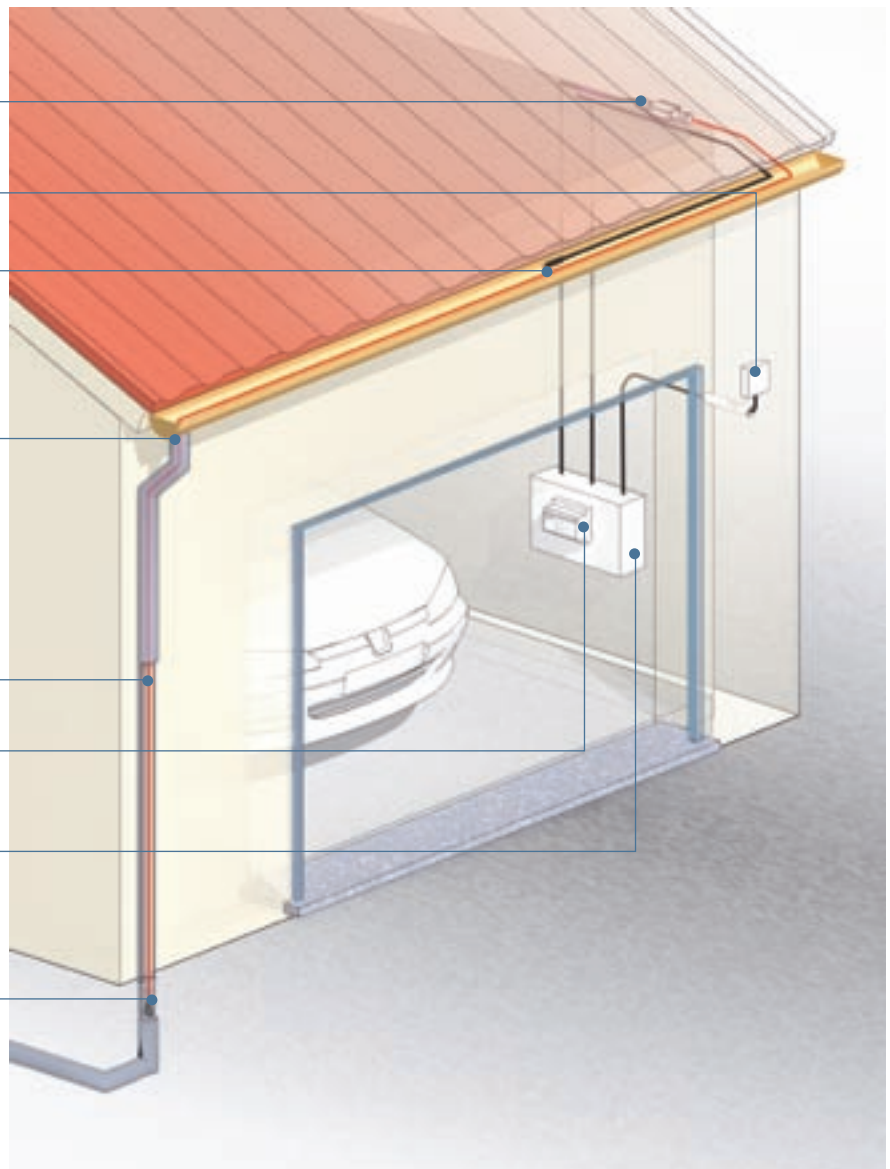
Fixing bracket (GM-RAKE)

Heating cable (GM-2X)

Control unit (EMDR-10)

Residual current device (rcd 30 mA)  
Circuit-breaker (C type)

End seal (RayClic-E-02)



**Do not install RayClic immersed in water.  
Do not bury RayClic in the ground neither in the gutter.**

## Design guide, control units and accessories

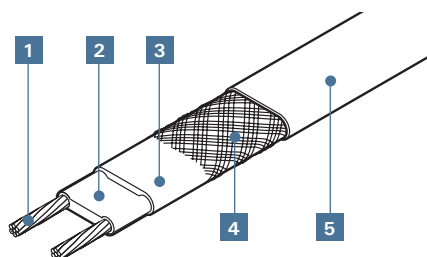
### 1. Heating cable selection

#### GM-2X

Self-regulating heating cable for gutters, drain pipes and roof surfaces:

- 36 W/m in iced water and 18 W/m in air at 0°C

### 2. Composition of the GM-2X heating cable



- 1 Copper conductor (1.2 mm<sup>2</sup>)
- 2 Self-regulating heating element
- 3 Insulation made of modified polyolefin
- 4 Tinned copper braid
- 5 Protective jacket made of modified polyolefin (UV-resistant)

Technical data: see page 53

**Important note:** When laying cables on asphalt, bitumen, roofing felt, etc., a cable with a special fluoropolymer jacket (8BTV-2-CT) must be used.

### 3. Cable length

- The heating cable should be installed in a straight line in the gutter
- The cable lengths should be adjusted according to the geographical situation and the gutters
- More than one cable should be laid in wide valley, parapet or box gutters

Gutter length  
 + drainpipe length  
 + 1 m per connection  
 + 1 m in the soil (frost line)  
 = required heating cable length

### 4. Electrical protection

- The length of heating cable determines the number and size of the circuit breakers
- Residual current device (rcd): 30 mA required, max. 500 m heating cable per rcd
- Installation according to local regulations
- The power connections must be carried out by an approved electrical installer
- Use C type circuit-breakers

**Max. length of the heating circuit is based on a minimum switch-on temperature of -10°C, 230 VAC.**

	GM-2X	8BTV-2-CT
6A	25 m	25 m
10 A	40 m	40 m
13 A	50 m	50 m
16 A	60 m	60 m
20 A	80 m	80 m

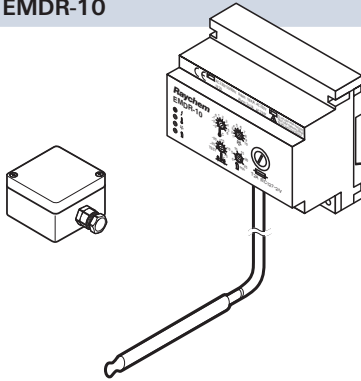
### 5. Testing of the installation

See page 50

# Frost protection for gutters and downpipes

## 6. Control units

### EMDR-10

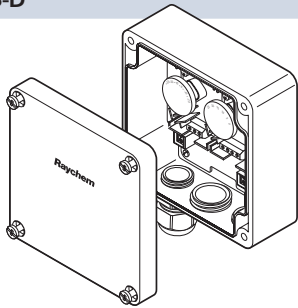


#### Smart control unit

- With temperature and moisture sensor
- User-friendly control
- Saves up to 80% energy
- Max. switching capacity 10 A (otherwise switching by contactor)
- Potential free alarm for sensor break age, sensor short and power loss

Technical data: see page 40

### HTS-D



#### Standard thermostat

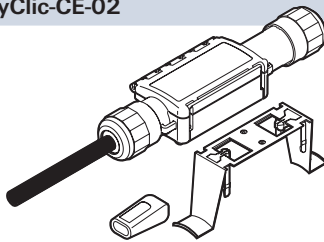
- 2 independent switching points
- Max. switching current: 16 A - 250 VAC
- Temperature adjustment range:  $-20^{\circ}\text{C}$  to  $+25^{\circ}\text{C}$
- Outdoor installation
- Economical for circuit lengths up to 30 m

Technical data: see page 42

## 7. Accessories for GM-2X

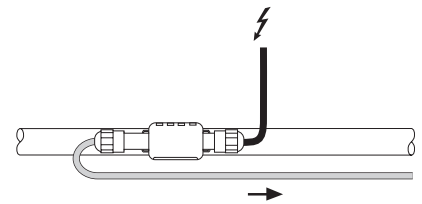
*Avoid installing RayClic in gutters or in places where it may be immersed in water.*

### RayClic-CE-02

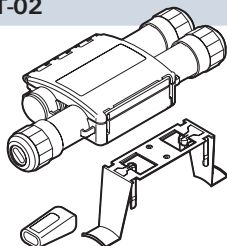


#### Power connection

- With 1.5 m power cable
- End seal and support bracket
- IP 68 weather protection
- External dimension: L = 240 mm  
W = 64 mm  
H = 47 mm

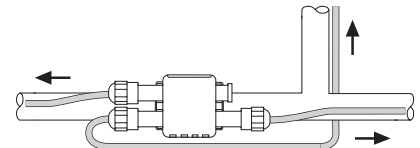


### RayClic-T-02

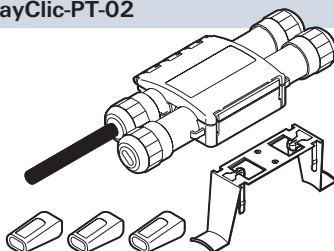


#### T-connection

- Connection for 3 cables
- 1 end seal and 1 support bracket
- IP 68 weather protection
- External dimension: L = 270 mm  
W = 105 mm  
H = 42 mm

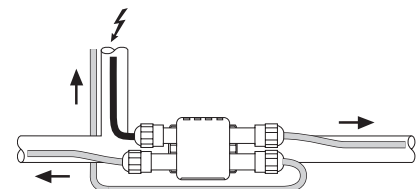


### RayClic-PT-02

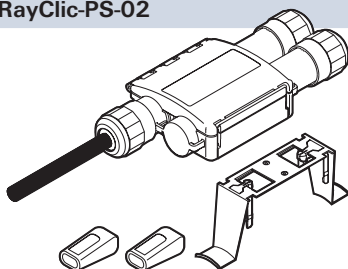


#### Power T-connection

- Connection for 3 cables with integral 1.5 m power cable
- 3 end seals and 1 support bracket
- IP 68 weather protection
- External dimension: L = 270 mm  
W = 105 mm  
H = 42 mm

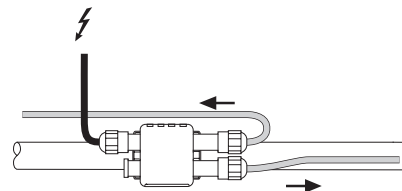


### RayClic-PS-02

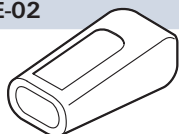


#### Powered splice

- Connection for 2 cables with integral 1.5 m power cable
- 2 end seals and 1 support bracket
- IP 68 weather protection
- External dimension: L = 270 mm  
W = 105 mm  
H = 42 mm



### RayClic-E-02

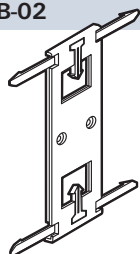


#### Gel-filled end seal

- For system extensions (to be ordered separately)
- IP 68 weather protection

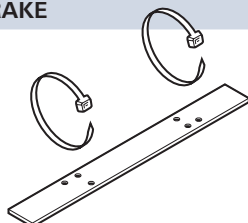


### RayClic-SB-02



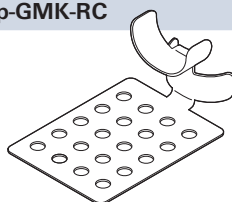
#### Wall-mounted support bracket

### GM-RAKE



- Fixing bracket/edge protection for drainpipes
- Spacer for use in wide channels or gutters where more than one run of cable is required (a spacer is placed every 100 cm)
- VA steel with UV-resistant cable ties

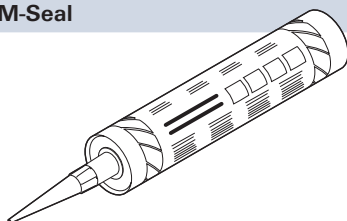
### IceStop-GMK-RC



#### Roof clip to secure heating cables to roofs and gutters.

Adhesive can be applied on the underside of the roof clip. After curing of the adhesive the heating cable can be clipped between the clamps.

### GM-Seal

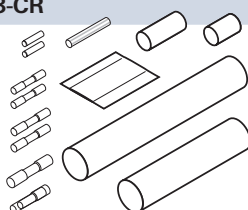


Adhesive for sticking and sealing common construction materials with a base of polyurethane

- 300 ml pack

**Do not use GM-seal for adhesion on asphalt, bitumen, roofing or similar undergrounds**  
 Contact your Tyco Thermal Controls representative for more information

### CCE-03-CR



#### Cold lead connection and end seal kit

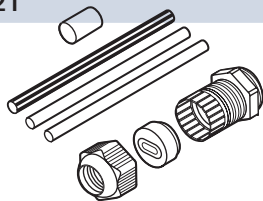
- Connection of 3 x 1.5 mm<sup>2</sup> or 3 x 2.5 mm<sup>2</sup> cold lead cable to self-regulating heating cable GM-2X

# Frost protection for gutters and downpipes

Frost protection for gutters and downpipes

## 8. Accessories for 8BTV-2-CT heating cable

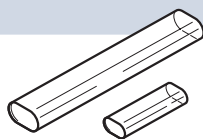
C25-21



### Connection kit

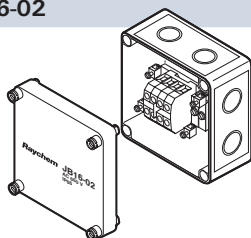
- Heat-schrink technique
- M25 gland

E-06



### End Seal kit

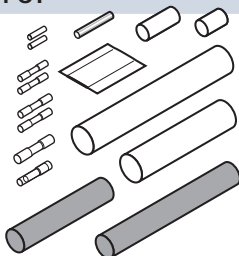
JB-16-02



### Junction box

- IP 66
- 6 x 4 mm<sup>2</sup> terminals
- 4 pg 11/16 and 4 M20/25 knock-out entries

CCE-04-CT



### Cold lead connection and end seal kit

- Connection of 3 x 1.5 mm<sup>2</sup> or 3 x 2.5 mm<sup>2</sup> cold lead cable to self-regulating heating cables BTV-2-CT

## 9. General installation instructions

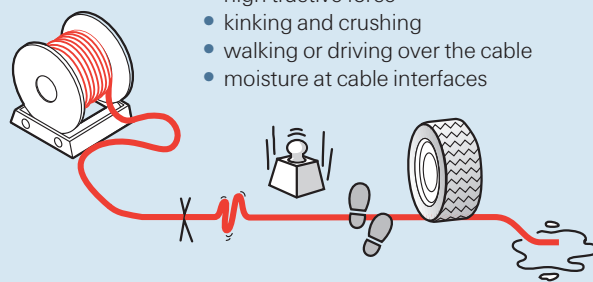
### Installation of self-regulating heating cables

- Store in a dry and clean place.
- Temperature range: -40°C to +60°C.
- Protect any cable ends with an end seal.

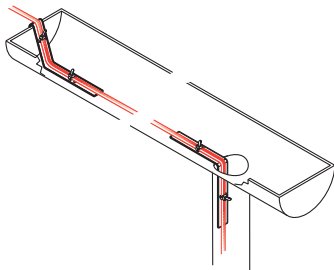


### Avoid:

- sharp edges
- high tractive force
- kinking and crushing
- walking or driving over the cable
- moisture at cable interfaces

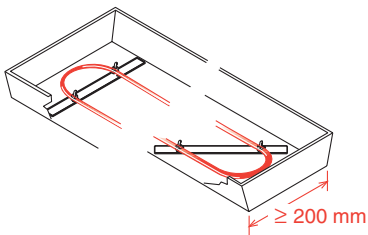


## 10. Special installation instructions



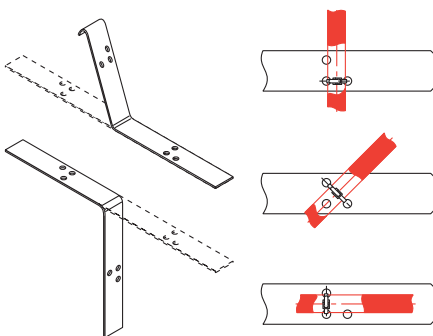
### Box gutter < 200 mm

- One heating cable of GM-2X only



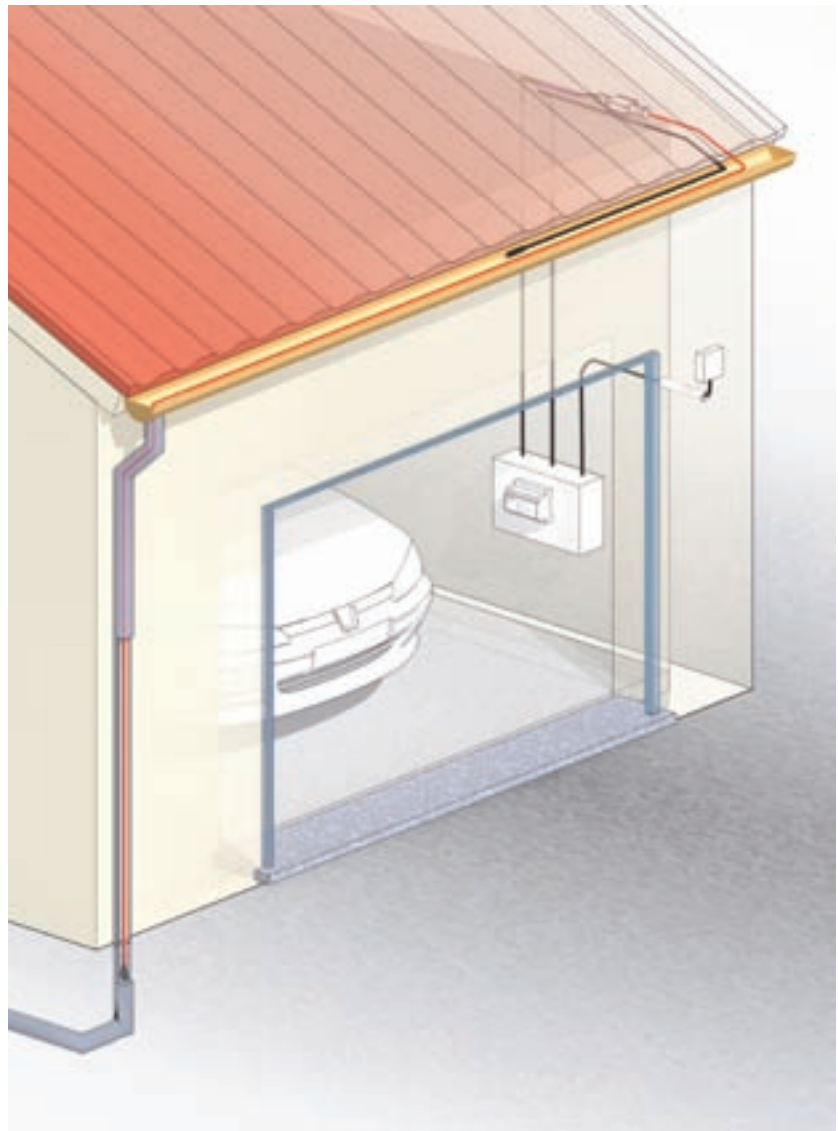
### Box gutter > 200 mm

- Multiple heating cables of GM-2X
- 2 pc spacer GM-RAKE per meter of gutter edges: GM-RAKE provides mechanical protection against damages



### Fastening of the gutter cables

On the roof, eaves bricks, gutter and drainpipe with GM-RAKE edge protection brackets (incl. cable ties).



*In the drainpipe: always put the cable as far as the frost-free area (approx. 1m deep)*

Frost protection for gutters and downpipes

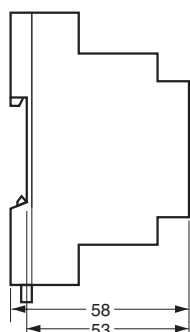
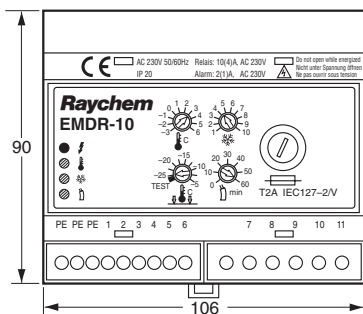
**Do not install RayClic immersed in water. Do not bury RayClic in the ground neither in the gutter.**

# Frost protection for gutters and downpipes

Frost protection for gutters and downpipes

## Temperature and moisture control unit EMDR-10

### Technical data



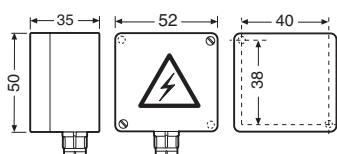
(Dimensions in mm)

Supply voltage	230 VAC, ±10%, 50Hz
Power consumption	max. 4 VA
Max. switching capacity	$I_{max}$ 10(4)A / 230 VAC, SPST, potential 230 VAC
Temperature adjustment range	-3°C to +6°C (factory setting +2°C)
Lower limit temperature adjustment range	test, -25°C to -5°C (factory setting -15°C)
Operating differential	±0.5 K
Measuring accuracy	±1.5 K
Moisture adjustment range	1 (max. sensibility) to 10 (min. sensibility) (factory setting 5)
Post heating time adjustment range	0 to 60 minutes (factory setting 60 minutes)
Alarm relay	$I_{max}$ 2(1)A / 230 VAC, SPDT, potential-free
Moisture sensor (output)	$I_{max}$ 315mA / 230 VAC, with fuse 5 x 20mm T 315mA according to IEC 127-2/V
Mounting	DIN rail according to DIN EN 50022-35
Low voltage directive	EN 60730
EMC	EN 50081-1 (emission) and EN 50082-1 (immunity)
Terminals	2.5 mm <sup>2</sup> (stranded conductors), 4 mm <sup>2</sup> (solid conductors)
Protection class	II (panel mounted)

### Housing

Ambient temperature range	0°C to +50°C
Ingress protection	IP20
Housing material	Noryl (self-extinguishing according to UL 94 V-0)
Weight	approx. 350 g

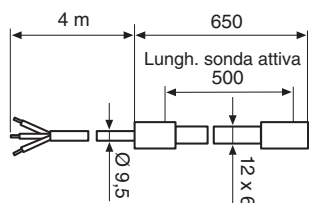
### Ambient temperature sensor (VIA-DU-A10)



PG9 (Dimensions in mm)

Sensor type	PTC (FL 103)
Ingress protection	IP54
Terminals	2.5 mm <sup>2</sup>
Sensor cable	2 x 1.5 mm <sup>2</sup> , max. 100 m (not included)
Exposure temperature	-30°C to +80°C
Mounting	Wall mounting

### Moisture sensor (HARD-45)



(Dimensions in mm)

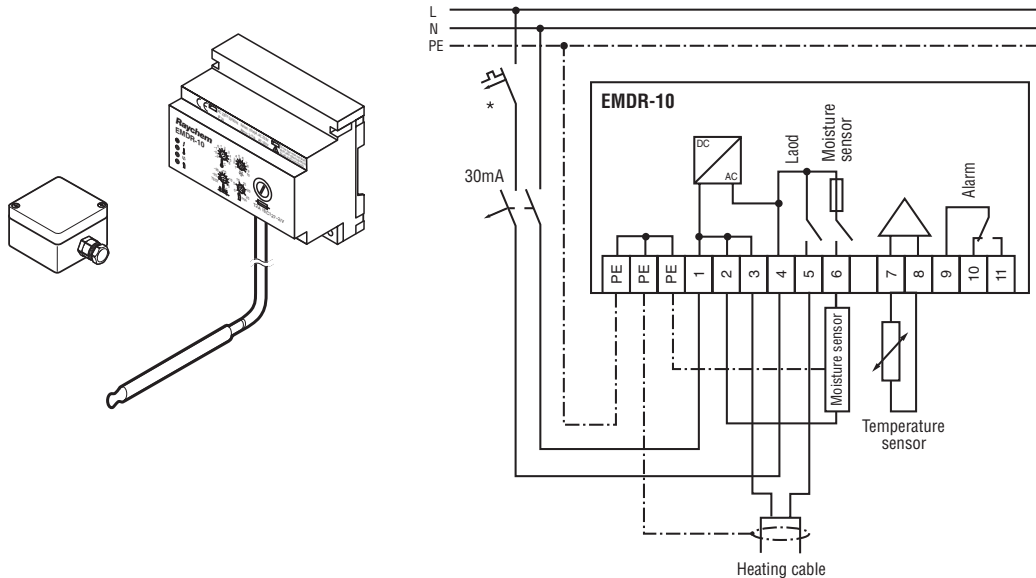
Sensor type	PTC
Power consumption	9 W to 18 W
Ambient temperature range	-30°C to +65°C continuous
Supply voltage	230 VAC, ±10%, 50Hz
Connection cable	3 x 1.5 mm <sup>2</sup> , 4 m, the connection cable can be extended to max. 100 m at 3 x 1.5 mmU 45 Unipers



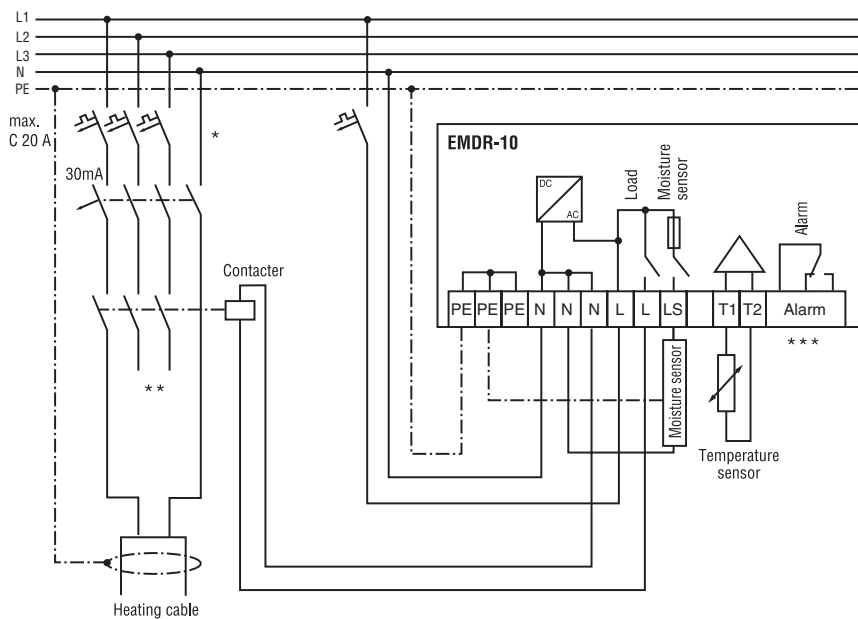


# Wiring diagram for EMDR-10

## EMDR-10 without contactor



## EMDR-10 with contactor



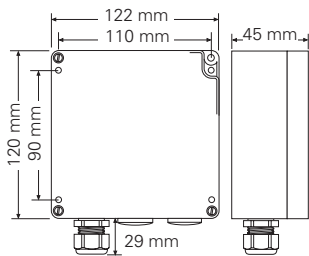
- \* Two- or four-pole electrical protection by circuit breaker may be needed for local circumstances, standards and regulations
- \*\* Depending on the application, one or three-pole circuit breakers or contactors may be used
- \*\*\* Potential-free alarm contacts for connection to the BMS

Frost protection for gutters and downpipes

# Frost protection for gutters and downpipes

## Thermostat HTS-D

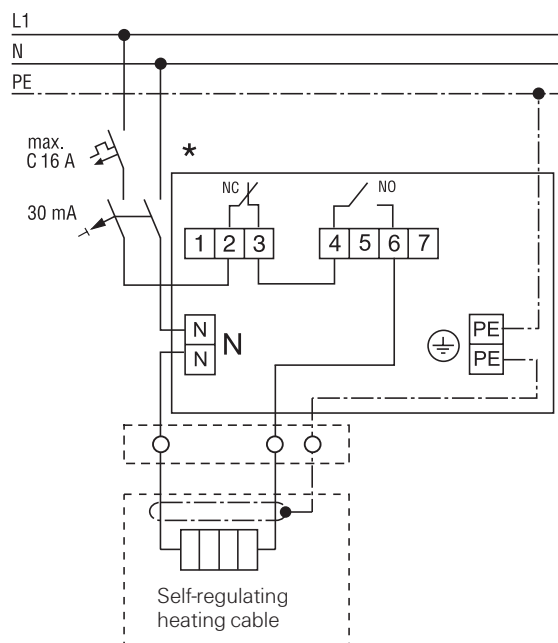
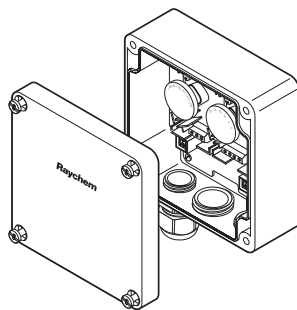
### Technical data



Temperature range	-20°C to +25°C
Operating voltage	AC 230 V, 50 Hz
Max. switch current	16 A / AC 250 V
Max. exposure temperature	50°C
Switch temperature difference	1 K - 3 K
Temperature setting	under the housing cover
Protective system	IP 65

## Wiring diagram for HTS-D

### HTS-D direct



\* Two- or four-pole electrical protection by circuit-breaker may be needed for local circumstances, standards and regulations

# Snow melting for ramps, access ways, and footpaths

**Ice and snow on paths, loading bays, driveways, ramps, stairs and other access ways, can present a major problem causing accidents and delays. To help prevent this liability, Raychem provides a complete range of ground heating solutions to prevent snow and ice formation.**

The Raychem range of products has been specifically designed to meet the requirements of commercial, industrial, and residential applications. Whether in concrete, sand, or asphalt, a Raychem system exists to provide a fast, reliable, and easy-to-install solution.

Each Raychem heating solution is complete with a Smart control and monitoring unit, providing useful user data and excellent energy efficient performance. The multi-sensor control and monitoring device (VIA-DU-20) is compatible with all ramp snow melting solutions.

## Application in concrete

Ambient temperature sensor\*  
VIA-DU-A10 (incl.)

Temperature and moisture sensor  
VIA-DU-S20

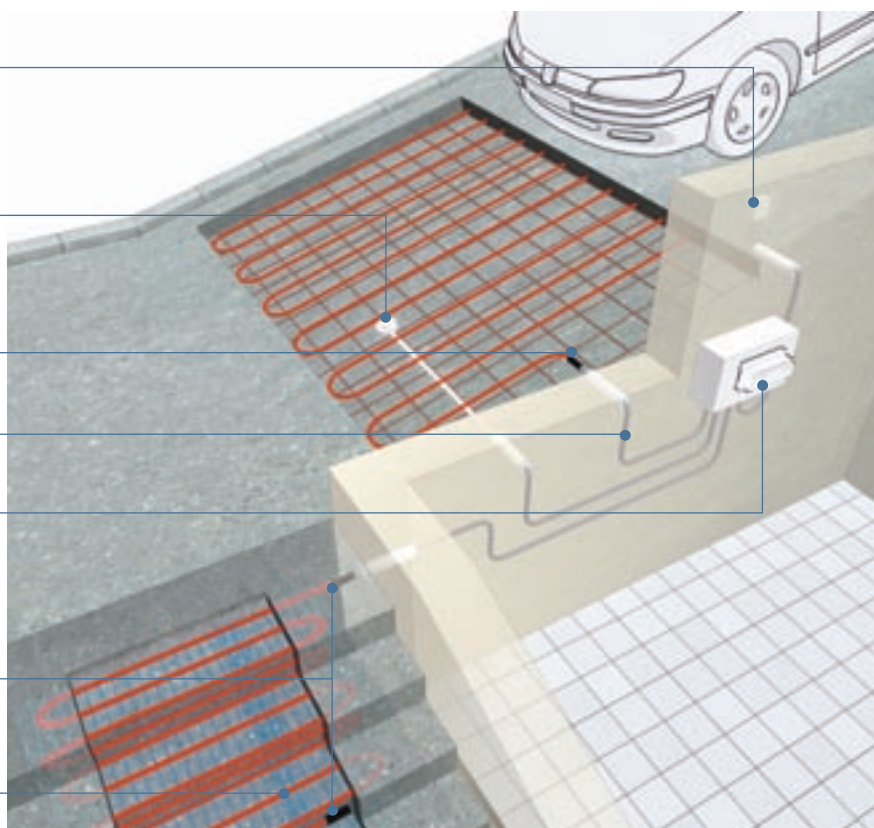
Connection and end seal kit  
(VIA-CE1)

Connection cable (VIA-L1)

Control unit  
(VIA-DU-20)

Connection and end seal kit  
(VIA-CE1)

Self-regulating heating cable (EM2-XR) or  
constant power heating cable (EM4-CW)



\* Optional, only needed when "local detection" is selected.

Snowmelting of ramps, steps and footpaths

## Raychem Solutions for concrete

	Product	Description
Reinforced concrete ramp	EM2-XR	Self-Regulating heating cable for reinforced concrete ramps
Domestic/private garage-track heating	EM2-CM	Pre-terminated constant wattage heating mat for ramp, pavement and track heating
Stairs; wheelchair access ramps	EM4-CW	400V Pre-terminated constant wattage heating cable solution for larger concrete areas and stairs

# Snow melting for ramps, access ways, and footpaths

## Application in asphalt

Ambient temperature sensor\*  
VIA-DU-A 10 (incl.)

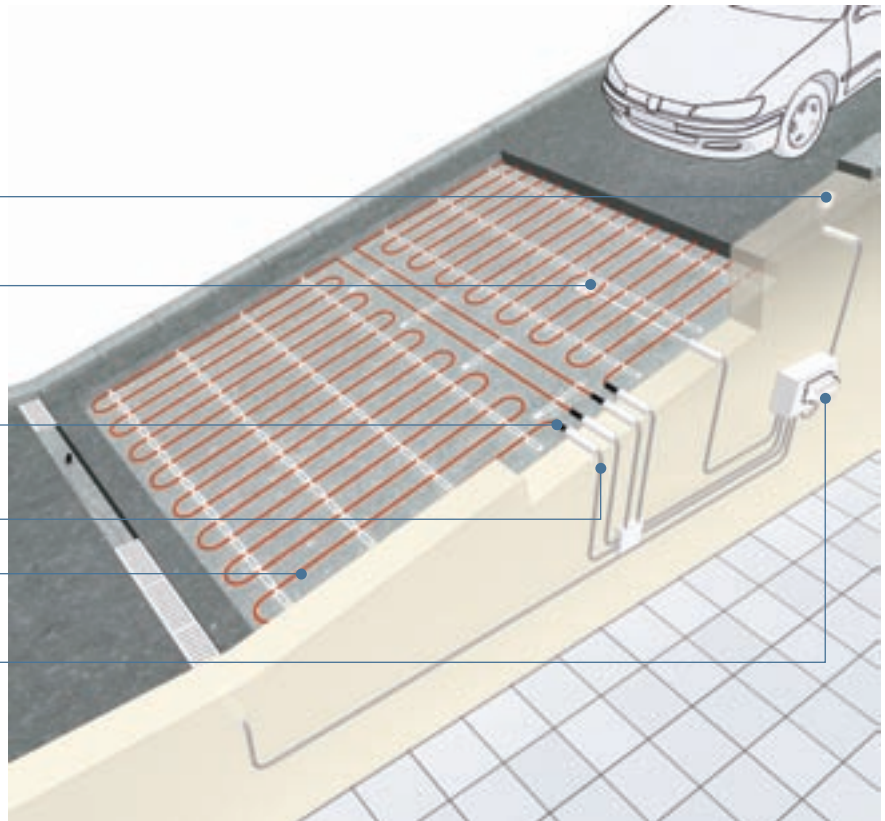
Temperature and moisture sensor  
VIA-DU-S20

Connection between heater cable and  
cold lead (Pre-engineered)

Mineral-Insulated  
heating cable (EM2-MI)

Pre-engineered cold lead

Control unit  
(VIA-DU-20)



\* Optional, only needed when "local detection" is selected.





Snowmelting of ramps,  
steps and footpaths

## Raychem Solutions for asphalt

	Product	Description
Loading bay and asphalt layer	EM2-MI	Mineral insulated, high temperature resistant heating cable for asphalt ramps

## Raychem Ramp heating systems:

### Product Features & Selection Guide:

Product Features	EM2-XR 	EM2-MI 	EM2-CM 	EM4-CW 
Product Description	Self-regulating heating cable	Mineral Insulated constant power heating cable	Constant power polymeric pre-terminated ramp heating mat system	Constant power polymeric pre-terminated heating cable system
Features	Extremely robust self-regulating heating cable for flexible installation under severe site conditions.	Pre-terminated heating cable with exceptional resistance to high temperature asphalt surfaces.	Pre-terminated ramp, walkway, and track heating (Roll-out) mat for fast and simple installation.	Pre-terminated constant power heating cable for larger areas & 400 V power supplies.
Voltage Rating	230 Vac	230 Vac	230 Vac	400 Vac
Nominal power output	90 W/m @ 0°C.	25-30 W/m	300 W/m <sup>2</sup>	25 W/m
Maximum circuit length	85 m	136 m	12.6 m <sup>2</sup> (Mat size = 21 m x 0,60 m)	250 m
Maximum exposure temperature	100°C	250°C	65°C	65°C
Connections & termination	Cut-to-length system for flexible field termination (using Raychem heat-shrink components). Pre-terminated cable lengths (fixed or configured) available. Contact us.	Factory pre-terminated	Factory pre-terminated	Factory pre-terminated
Compatible control unit	VIA-DU-20	VIA-DU-20	VIA-DU-20	VIA-DU-20
Approvals	VDE / CE	VDE / CE	VDE / CE	VDE / CE
Suitable for installation on reinforcement bar	★★★ Highly recommended	★★ Recommended		★★ Recommended
Suitable for installation in direct contact with hot poured asphalt		★★★ Highly recommended		
Suitable for embedding in sand sub-level	★★ Recommended	★★ Recommended	★★★ Highly recommended	★★★ Highly recommended
Cold lead included	Not as standard. Contact Tyco Thermal Controls for information on Configured EM2-XR heating elements.	3 m (at each end of heater cable)	4 m	4 m
Dual Wire / Single Wire construction	Dual	Single	Dual	Dual

# Electrical underfloor heating

**Comfort is everything, especially in the home. With Raychem's smart electrical underfloor heating, you can offer a beautiful warm floor; hassle free to your customers!**

## **5 good reasons to choose Raychem smart underfloor heating**

1. Comfortable and safe
2. Hassle free installation and maintenance free
3. Energy-efficient and cost saving
4. Can be installed under all floor coverings
5. Triple warranty



## **The Raychem Underfloor heating range comprises:**

- The innovative and unique self-regulating floor heating cable, T2Red.
- The energy-saving underfloor heating system T2Red with T2Reflecta. This system combines the self-regulating heating cable T2Red with T2Reflecta, the grooved, thermally insulated, aluminium-covered plate.
- The ultra thin heating mat (two power options available), T2Quicknet.
- The robust, flexible, pre-terminated (dual wire, and screened) cable system, T2Blue.
- "Smart" thermostats which offer zoned, programmable heating control, **a requirement of Part L of the building regulations.**
- A complete range of installation accessories and components including:
  - Floor primers
  - Adhesives
  - Fixing accessories

## **Smart services for design and specification**

Raychem offers a comprehensive design and specification service for consultants and architects, free of charge.

### **Using bespoke floor heating design software, we provide:**

- Optimised installation plans for the designer and installer in 2 & 3 dimensional views.
- Zone by zone product data including heat output per room and per m<sup>2</sup> in the room.
- Detailed bill of materials, optimised by the software to minimise waste.

With a design proposal complete, we provide specification support to ensure quality procurement.

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## Support tools on the web

Design and specification tools are available at:

**[www.raychemfloorheating.com](http://www.raychemfloorheating.com)**

- Energy consumption calculator
- Product selection guide
- A "We design it for you" e-request service - building material selector.

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## Local support from an expert team

The Raychem systems and services are supported by a dedicated specifications team. We can provide sound design advice specific to your project needs.

### We are also available to:

- Support consultants and architects at early design/concept stage and provide floor heating options.
- Visit the project site to survey the requirements and make recommendations for the consultant, client, and contractor.
- Provide contact details of local suppliers and installers of Raychem floor heating systems.

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## Safety and reliability

Raychem is synonymous with quality, reliability, and exceptional performance. Our triple warranty is our promise.

- 12 Year Product Warranty.
- Low electrical and magnetic fields. The entire portfolio benefits from the two-core heating cable design. Peace of mind for our customers.
- PVC Free products. Raychem heating systems are completely free from PVC.



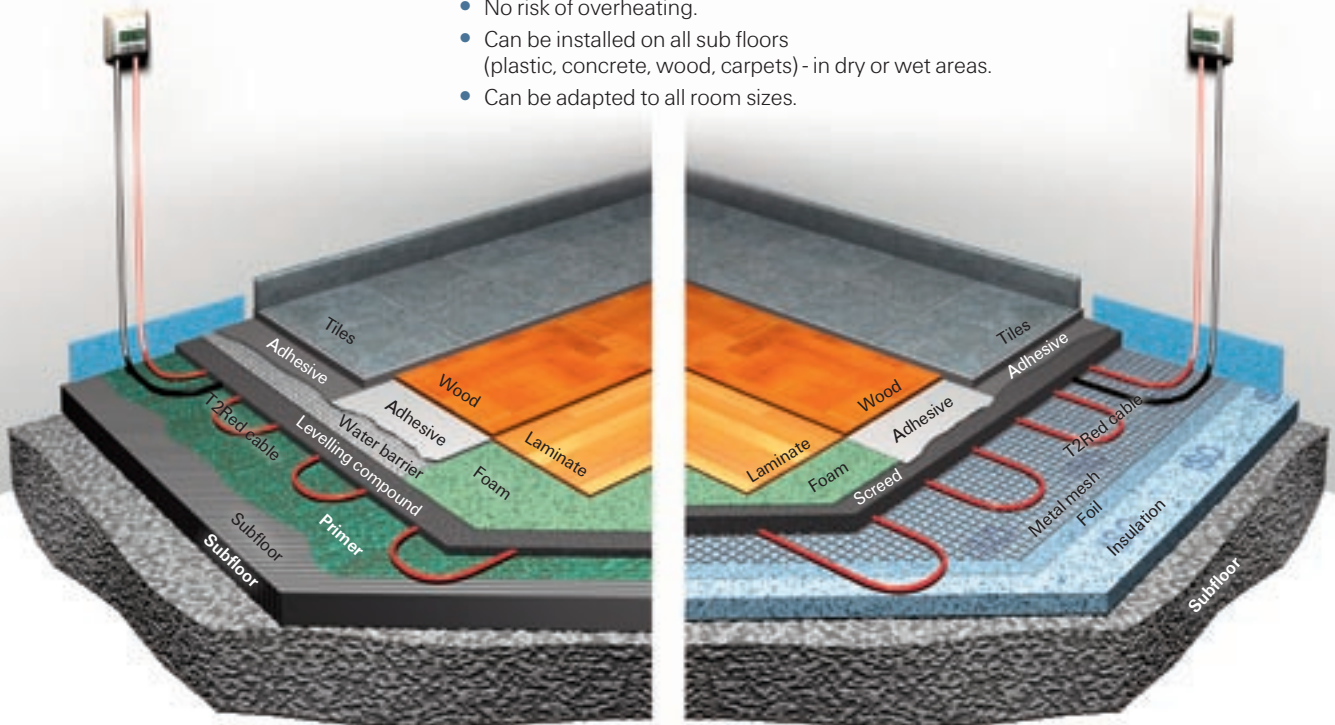
For more information: ask for the Floorheating handbook or go to **[www.raychemfloorheating.com](http://www.raychemfloorheating.com)**

# Electrical underfloor heating

## T2Red: the intelligent underfloor heating system

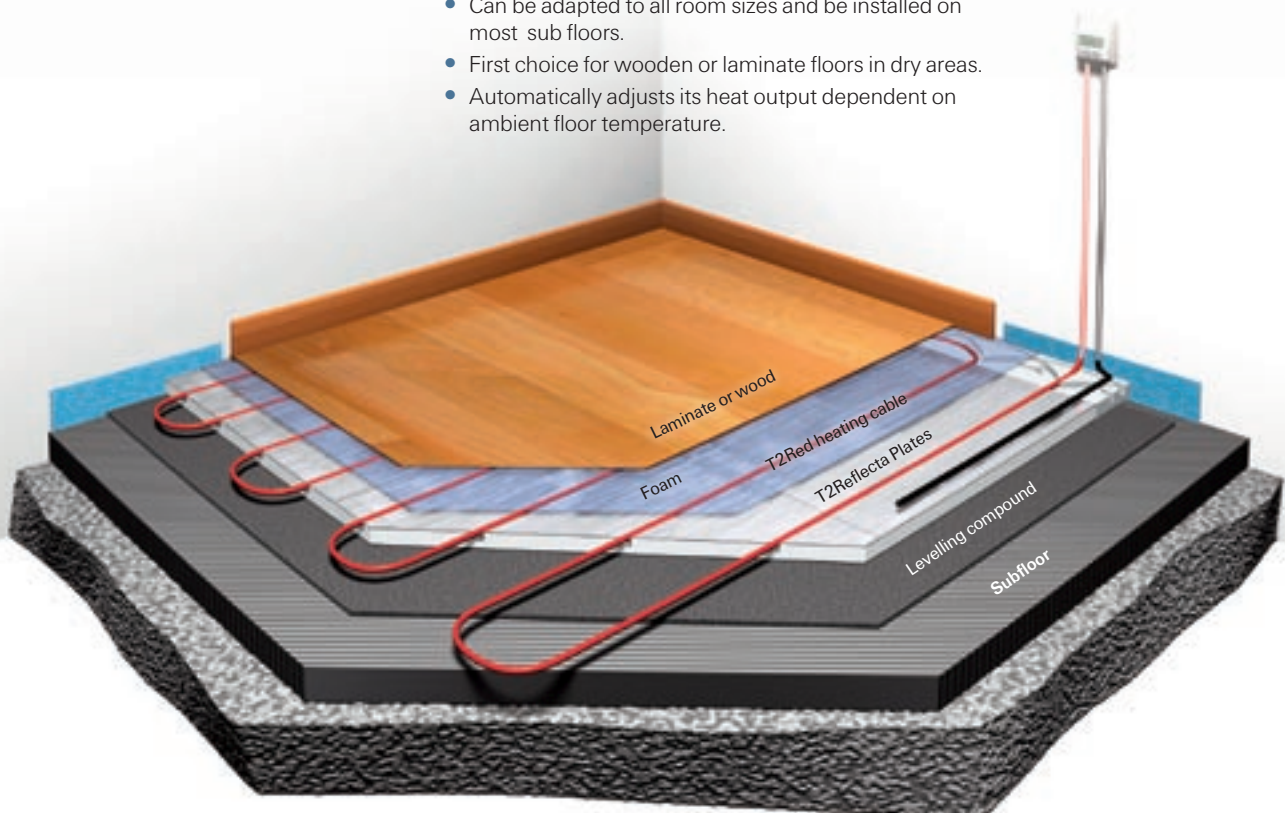
Senses other sources of heat and adjusts its heat output accordingly.

- Makes wet floors dry faster.
- No risk of overheating.
- Can be installed on all sub floors (plastic, concrete, wood, carpets) - in dry or wet areas.
- Can be adapted to all room sizes.



## T2Red with T2Reflecta: the energy-efficient solution

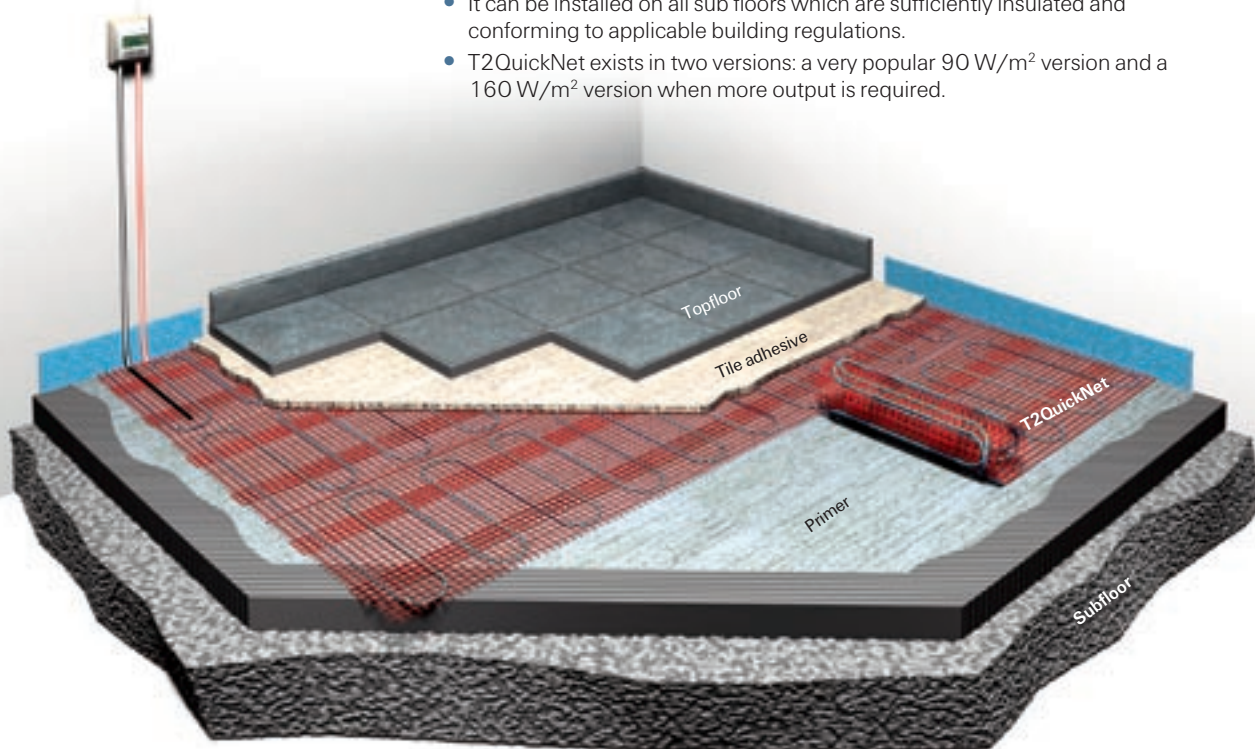
- The T2Reflecta system combines the self-regulating T2Red heating cable with the pre-grooved T2Reflecta: a thermally insulated, aluminium-covered plate.
- Provides extra energy savings of 20% or more
- Can be adapted to all room sizes and be installed on most sub floors.
- First choice for wooden or laminate floors in dry areas.
- Automatically adjusts its heat output dependent on ambient floor temperature.





### T2QuickNet: the ideal solution for renovation

- The thin T2QuickNet mat is the ideal solution for renovation especially for tile floors. The ultra-thin (3 mm) mat is laid directly in the filler.
- It can be installed on all sub floors which are sufficiently insulated and conforming to applicable building regulations.
- T2QuickNet exists in two versions: a very popular 90 W/m<sup>2</sup> version and a 160 W/m<sup>2</sup> version when more output is required.



# General installation instructions

## Checklist for problem-free installation and safe operation

### Typical installation schedule for hot water temperature maintenance

#### General order of events

- The system is designed and the installation planned
- The pipework is pressure tested or otherwise checked for leaks
- The HWAT-L/M/R cable is tested and then installed on the designated pipes
- The components are installed and each circuit is tested
- The correct thermal insulation is applied, without delay, labelled and the system test repeated
- The supply voltage cables and circuit breakers are installed to each circuit
- The system is commissioned (see "System start-up" below)

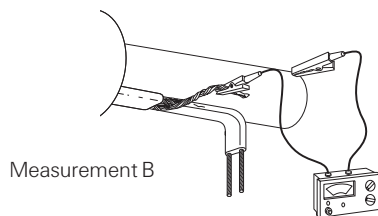
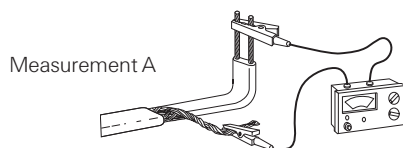
### Circuit protection, testing and operation for all systems

#### Circuit protection

- Supply voltage 230 VAC, 50 Hz
- The required protective measures of the relevant regulations must be complied with.
- C type circuit breaker (anti-surge fuse)
- Residual current device (rcd 30 mA) required. Maximum approx. 500 m of self-regulating heating cable can be monitored per rcd

#### Testing

- Visual inspection for damage and fault-free installation of the accessories
- Proper installation of the system
- Heating cable affixed to all necessary pipes
- No mechanical damage to heating cable (e.g. cuts, cracks, etc.)
- No thermal damage
- Proper connection of all components including power supplies
- Insulation resistance measurement when heating cable is received and before and after installation of the thermal insulation. The test voltage should be 2500 VAC, but it must not be lower than 500 VAC. The insulation resistance, irrespective of the cable length, must not be less than 100 Mohms.  
If the resistance falls below this value, the source of the fault must be investigated, eliminated, and re-tested.
  - Measurement A: Phase and neutral to the braid
  - Measurement B: Braid to the pipework
- After switching on, the cable ends must be warm after 5 to 10 minutes



#### Instructions for the placing of the heat insulation

- For problem-free operation of the self-regulating heating cables, the material quality and thickness of the thermal insulation should be in accordance with the design parameters, and this insulation must be installed correctly
- All parts of the pipework, including valves, wall transit points, etc. must be fully insulated

#### Operation / System start-up

- 1) For small installations, turn on the circuit breakers and preferably leave the system overnight for the water to warm up and stabilise
- 2) For bigger installations or for a faster start-up, first turn on the main water heater and open the outlet/tap at the end of the pipework run until the water feels warm and then turn on the circuit breakers  
If the piping system is closed, such as by pressure-reducing valves or isolation valves, you must provide some method of pressure relief to allow for thermal expansion of the water during heat-up
- Under normal operating conditions, the heating cables are maintenance-free. Tyco Thermal Controls recommend that the insulation resistance should be checked periodically and compared with the original values. If the reading falls below the minimum value (100 Mohms) determine the cause and rectify before re-use
- The specified maximum ambient and operating temperatures should not be exceeded
- In the event of repair to the pipework, the heating cable must be protected against damage. Correct function of the electrical protection system should be maintained. To prevent shock or personal injury, turn off the power at the circuit breaker before testing or working on the heating cable or piping

- Following the completion of the repair work, the circuit should once again be tested (see above)
- All the important parts of the controls, thermostats, etc. must be checked for correct operation once a year, normally in the autumn

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**Only for hot water temperature maintenance**

Newly installed heating cables have lower power at start-up of the installation. The nominal power will be reached after approximately 4 weeks of continuous operation

- The maintenance temperature should be 5°C to 10°C below the hot water temperature in the boiler

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**Standard assembly times**

The actual assembly times achieved may deviate according to the conditions on site.

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**Pipework**

Assembly of heating cable on pipes including fastening,  
standard installation: 25 m/hour

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**Connection system**

(electrical connection)

RayClic-CE-02	2 min/pc.
RayClic-S-02/RayClic-PS-02	4 min/pc.
RayClic-T-02/RayClic-PT-02	6 min/pc.
RayClic-X-02	8 min/pc.
RayClic-E-02	1 min/pc.

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**Heat-shrink connection system**

(electrical connection)

C25-21	15 min/pc.
E-06	5 min/pc.
CE20-01	20 min/pc.

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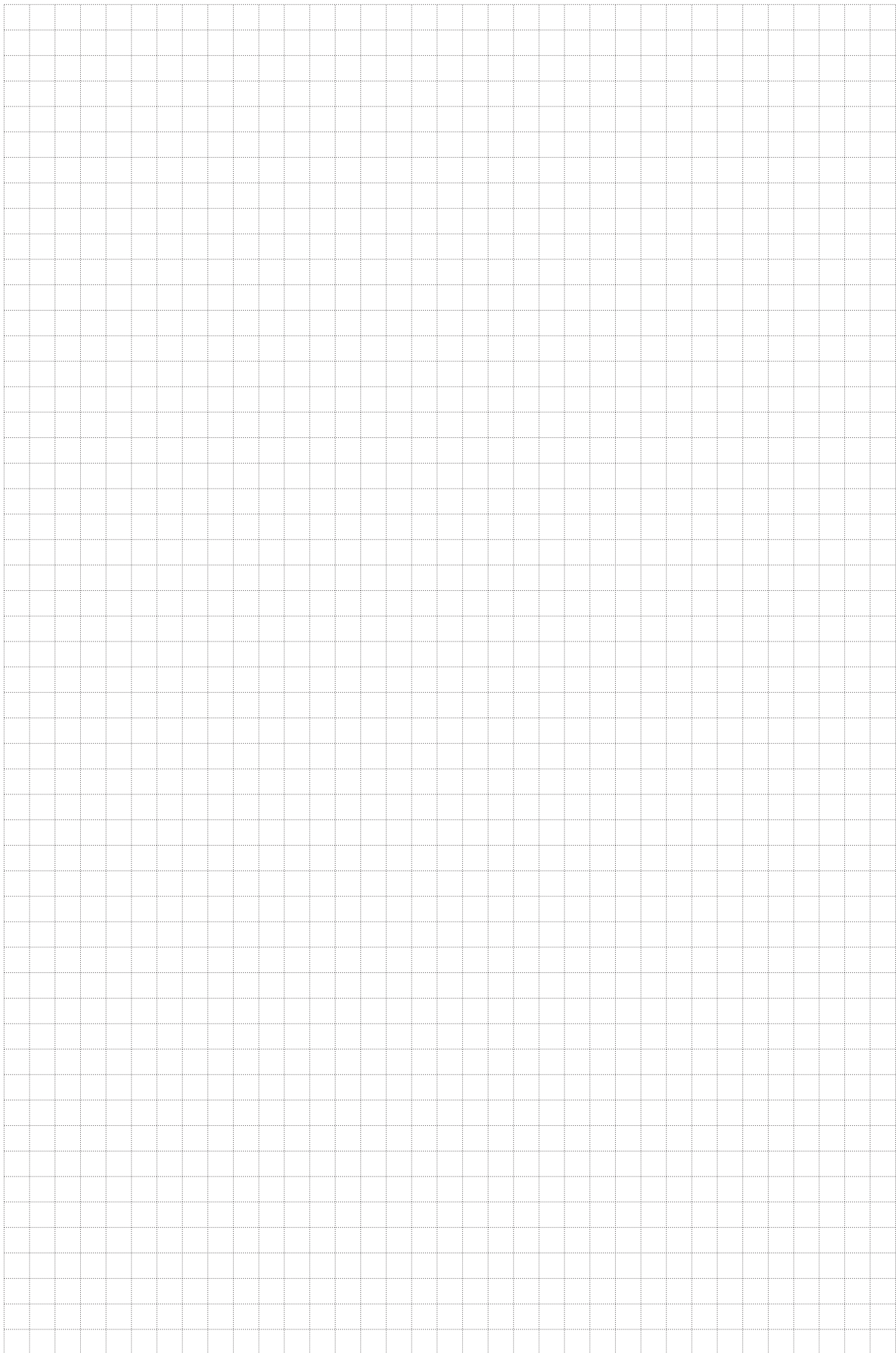
**Other**

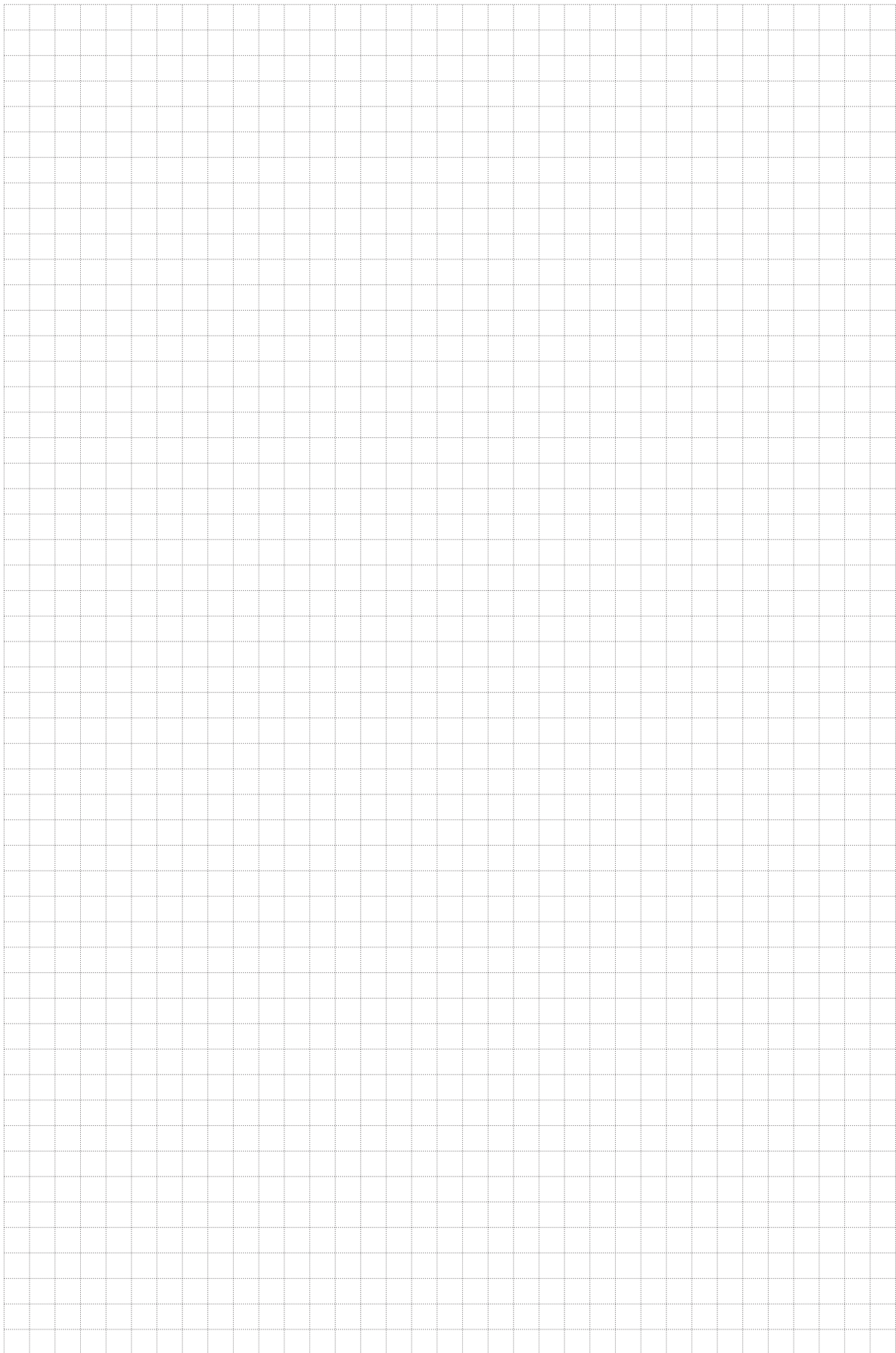
Testing, visual inspection, insulation resistance measurement (2x)	10 min/heating circuit
Connecting the heating circuit in the switch box	10 min/heating circuit

# General installation instructions

## Trouble shooting guide

<b>Fault</b>	<b>Possible causes</b>	<b>Measures</b>
<b>Circuit-breaker trips:</b>	Circuit breaker wrong type: e.g. type B instead of C:	Change to C Type
	Circuit breaker undersized	If the power supply cable permits, install a larger circuit breaker
	Circuit too long	Split the circuit on 2 circuit breakers
	Short-circuit/earth fault	Eliminate short-circuit/earth fault (cable ends should not be twisted)
	Circuit breaker faulty	Replace faulty circuit breaker
	No end seal	Install end seal
	Conductor (or cable) twisted	Untwist and install end seal
	<b>RCD residual current device trips:</b>	More than 500 m of frost protection heating cable installed per rcd
Earth fault at connection or in end seal		Rectify earth fault
Cable damaged		Repair cable where damaged
Moisture in the junction box		Eliminate moisture
<b>Pipeline does not become warm - Heating cable cold:</b>	Circuit-breaker has tripped	See section circuit breaker
	Residual current device has tripped	See section residual current device
	No mains voltage	Switch on
	Cable or cold lead not connected	Connect cable or cold lead
	Cable not inserted correctly in connection system or end seal	Insert cable according to installation instructions (fully insert cable)
<b>Water temperature is not maintained but the cable gives high output:</b>	No insulation	Insulation according to tables in design guides
	Insulation thickness insufficient	Insulation according to tables in design guides
	Insulation wet	Dry insulation
	Cold water is running from the boiler	Test boiler temperature
	Cold water is pumping through mixer tap into the hot water pipe.	Test the mixer tap
	Insulation according to tables in design guides.	









Tyco Thermal Controls, a part of Tyco International, is a global supplier of complete systems and related services for heat-tracing, underfloor heating, snow melting & de-icing, leak detection, temperature measurement, specialty heating, and fire performance wiring products. The company's range of products and services include consultation, design, installation, and maintenance solutions for applications in the industrial, commercial and residential markets. Employing thousands of people in 50 countries, we offer products and services on a global scale under the renowned brands such as Raychem, T2, HEW-THERM, Pyrotenax, DigiTrace, Isopad, TraceTek and Tracer.



For further information about Tyco Thermal Controls go to [www.tycothermal.com](http://www.tycothermal.com)

Also available: technical handbook on underfloor heating CDE-0695



### A proven track record

Over the past 35 years, just under 1 billion feet - 305 million metres of Raychem cable were installed. This means if all the supplied heat tracing cables were in a straight trace towards the moon, the cable would be 80% of the way there! Some of our references: Royal Opera House London ( hot water temperature maintenance system), Eiffel Tower Paris ( frost protection), Houses of Parliament (fire performance cables), Four Seasons Hotel Hampshire (Underfloor heating), Terminal 5 Heathrow Airport (hot water temperature maintenance, frost protection, walkway heating, underfloor heating).



Member of the European Radiant Floor Heating Association e.v.



Our products satisfy the requirements of the relevant European Directives.

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[www.tycothermal.com](http://www.tycothermal.com)

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